

SABRE LAWN TRACTOR

MODELS:	1438 Gear	15.542 Automatic
	1542 Gear	1642 Gear
	15.538 Gear	1642 Automatic
	15.538 Automatic	1646 Automatic
	1542 Automatic	1642 Auto V-Twin
	15.542 Gear	1646 Auto V-Twin



TECHNICAL MANUAL

John Deere
Worldwide Commercial and
Consumer Equipment Division
TM-GX10238 (01Apr98)

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INTRODUCTION

This technical manual is written for an experienced technician and contains sections that are specific to this product. It is a part of a total product support program.

The manual is organized so that all the information on a particular system is kept together. The order of grouping is as follows:

- Table of Contents
- Specifications
- Component Location
- System Schematics
- Theory of Operation
- Troubleshooting Chart
- Diagnosis
- Tests & Adjustments
- Repair

Note: Depending on the particular section or system being covered, not all of the above groups may be used.

Each section will be identified with a symbol rather than a number. The groups and pages within a section will be consecutively numbered.

We appreciate your input on this manual. If you find any errors, or want to comment on the layout of the manual, please mail your comments back to us.

All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

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Safety



Specifications and
Information



Engine



Electrical



Gear Power Train



Hydrostatic Power Train



Steering



Attachments



Miscellaneous



John Deere Sabre Manual Model 1646

Albert A Gayle



John Deere Sabre Manual Model 1646:

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