

# Sabre Lawn Tractor

38-Inch and 46-Inch (96 cm and 117 cm)

Models: 1338 Gear      1546 Gear  
1538 Gear      1638 Hydro  
1538 Hydro      1646 Gear  
15538 Gear      1646 Hydro  
15538 Hydro



## Technical Manual

John Deere Consumer Products Group  
TM-GX10131 (Mar-97)  
L17HD IN U.S.A. (New)

### INTRODUCTION

This technical manual is written for an experienced technician and contains sections that are specific to this product. It is a part of a total product support program.

The manual is organized so that all the information on a particular system is kept together. The order of grouping is as follows:

- Table of Contents
- Specifications
- Component Location
- System Schematics
- Theory of Operation
- Troubleshooting Chart
- Diagnosis
- Tools & Adjustments
- Repair

*Note:* Depending on the particular section or system being covered, not all of the above groups may be used.

Each section will be identified with a number rather than a number. The groups and pages within a section will be consecutively numbered.

We appreciate your input on this manual. If you find any errors, or want to comment on the layout of the manual, please mail your comments back to us.

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Deere & Co.

John Deere Worldwide Lawn and  
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Power Products Group  
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Charlotte, NC 28217

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Safety



Specifications and  
Information



Engine



Electrical



Gear Power Train



Hydrostatic Power Train



Steering



Attachments



Miscellaneous



Service Information Bulletins



# John Deere Sabre User Manual

**Marcel A. Müller**



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