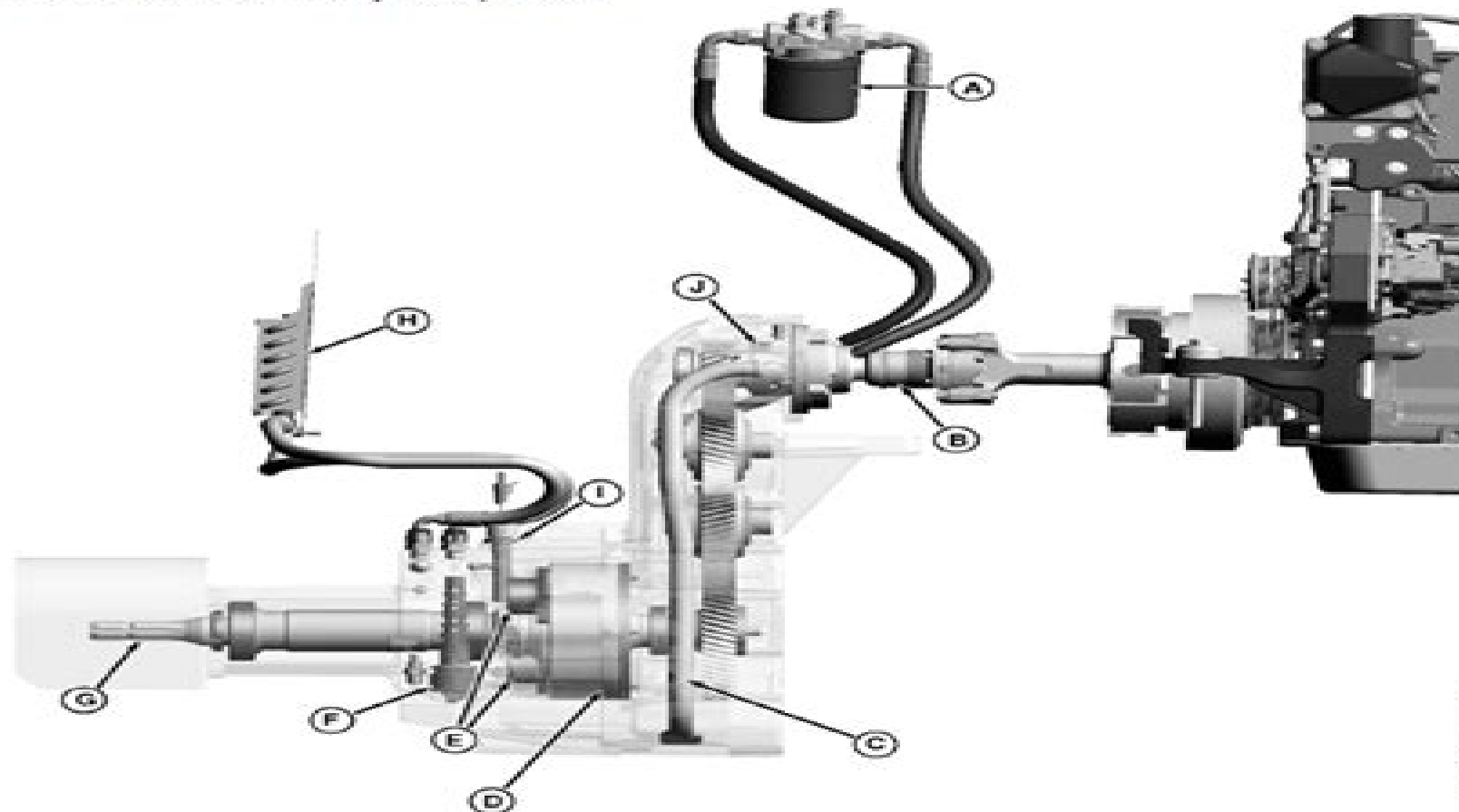


PTO - Front PTO Theory of Operation



A—Front PTO Oil Filter
B—Front PTO Input Shaft
C—Oil Pick Up Tube

D—Front PTO Clutch
E—Front PTO Brake Pistons
F—Front PTO Solenoid Valve

G—Front PTO Output Shaft
H—Front PTO Oil Cooler
I—Front PTO Speed Sensor

J—Gear Pump

The front PTO is a self contained hydraulic system. Oil is drawn through the oil pick up tube (C) from the sump to the gear pump (J), which supplies pressure oil for clutch and brake engagement and lube oil. From the pump oil is routed through the filter (A) and down to the solenoid valve (F). The solenoid valve is actuated by the front PTO switch. When the switch is engaged, the solenoid valve shuttles, allowing pressure oil to the clutch (D) and directs oil from the brake pistons (E) to sump. The clutch

is splined to the output shaft (G) and it begins to rotate. Excess oil is routed through the cooler (H), used to lube the gears and shafts and returned to sump. When the front PTO switch is disengaged, the solenoid shuttles and allows pressure oil to 2 brake pistons and directs oil from the clutch to sump. The clutch disengages and the brake slows the output shaft to a complete stop. The front PTO speed sensor (I) monitors PTO speed and shuts the PTO off if over-speeding or excessive slippage is detected.

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John Deere Repair Manual 3038e Front Axle

Joacim Rocklöv



John Deere Repair Manual 3038e Front Axle:

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