#### Service Engine



- 3. Department entires commenter (ACRe fael during)
- 4. Start and not engine until engine puls.

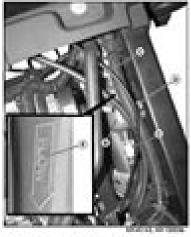
#### Remove Old Filter

1. Plaine and people cargo bea-



CAUTION: Avoid injury! Cover connections with a visit, while disconnecting find line to social fast agray from restituel pressure in system.

BEFORTANT: Avoid damage! On not pry the practicallo and hare the field line pulset connect and. Fundthe closed and of the ploats also in lowest the first line. This opmeds not the backs on the ply and the tion can be discussioned at



- 2. Locate the facilities (It) at the right front of the engine. MATERIAL TRACKS.
- It. Phone is dealer used by shoth lamber that bear to couch any Start Self-In Street.
- 4. Prince of returns trecharges to disconnect four line. programme (C) began fellow.
- 5. Planning qualificationing on log CS; and bottom habiting had like to block.

#### Health Steen Filter

SEPORTANT, Avoid damaged focusing installation. of fivel filter may cause engine damage, Install the filter with the amore pointing in the direction of fast Now forwards the angine) for proper operation.

- 1. Hotal new little making now filter proce (E) is promed in the direction of fast flow downsto the engines. Secure filter with push fasteriors, betc faster.
- 2. Connect that loss coupless to new little; making more singlers are becomin connected.
- 3. Connect entiry connector for fuel pump.
- A. Turn spritten key to the run position for several seconds. and him her off. Check for teats.
- St. Photograph on triumal years.
- R. Labour Ship comparation.

Senitre Engine - 41

#### Service Engine

#### Cleaning Engine Compartment



A CASTKON: Avoid traury! Touching hot surfaces can burn skin. The angine, components, and Stated will be but if the engine has been running. Allow the engine to your before servicing or secreting near the angine and money-presents.

- 1. Place the settings testing (See Parking Salaty in the SAFETY MODEL
- J. Parise and secure serge loss.



CHOTION: Avent inquiry! Compressed air can course delpris to fly a long distance.

- . Clear work area of Systembers.
- · Wear eye protection when uning compressed sir for electrical purposes.
- · Reduce compressed on pressure to 210 M/s CHI AND

MATERIAL STREET, STREE can damage meets, gasteris, and horse water intoelectrical connectors. Use water from a house or presource weather with presource tree then 420 M/s. distance.

- 3. Pamore you debris in anythe conservment, assectable province and shall be represented
- 4. Pleasure less officer details:



 Resp (boson) panel holes (A) and sixts (B) dear of Arrive Statistics.



 Read angles exhaust pipe and stretting (C) and the top of angine compartment doseout panel (II) clear of selected and other



- Flower front and rear of writter truffer and multier. wheels (IC) crear of any debrie.
- 6. Check and remove any strative bone amount the control ballion and federales.

#### Cleaning Radiator Cooling Fins.



CASTON Aund leasy! Compressed at care course delicits to thy a long distance.

- · Clear work was of businesses.
- · Were the profession when using compressed air for pleasing purposes.
- . Reduce compressed of pressure to 200 kPe. Office St.

Service Display - 60.

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