

4. If necessary, loosen nut on fixed idler sheave (C). Clear belt around belt guide (H).
5. Loosen nut on tensioning idler sheave (D), and clear belt around belt guide (G).
6. Loosen screws for belt guides (E) and move belt guides to clear belt from right sheave (F).
7. Remove belt, inspect for wear or damage, and replace as necessary.

Installation:

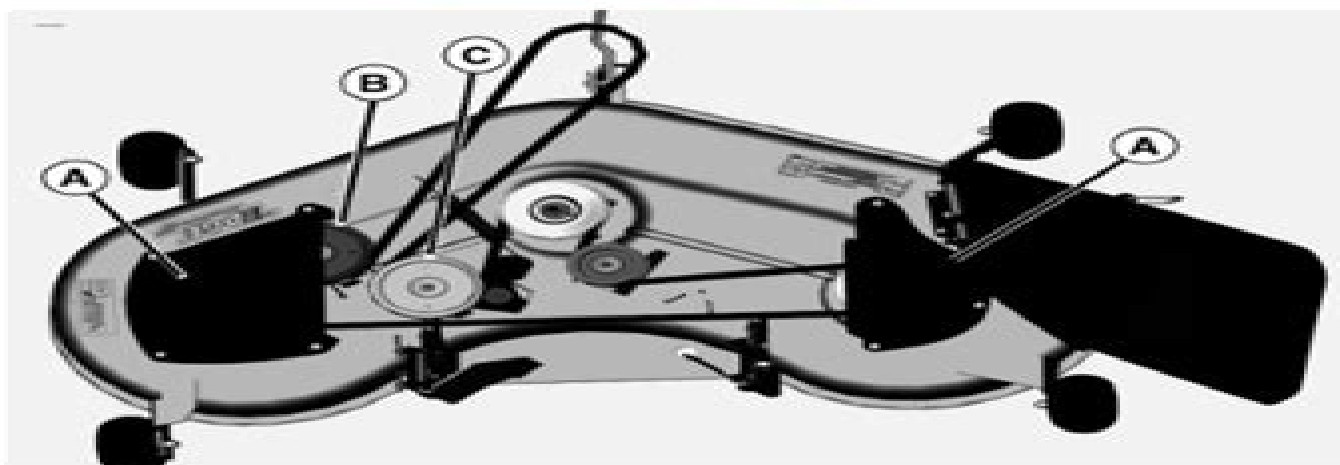
1. Clean top surface of mower deck and sheaves.
2. Route belt around sheaves and belt guides (H and G) (as shown above) and, if loosened, tighten nuts securing idler sheaves (C and D) to specification.
3. Guide belt around the inside of belt guides (E), and tighten belt guide screws.
4. Replace belt cover (A) and secure with three cap screws (B).
5. Install mower deck on machine. [See Installing Mower Deck](#).
6. Adjust mower belt tension. [See Mower Drive Belt Tension Adjustment - 42-Inch](#)
7. Adjust spindle brake. [See Blade Brake Adjustment - 42-Inch](#).

Item	Measurement	Specification
Specification:		
Idler Sheave Nuts		47 N•m 35 lb-ft)

48-Inch and 54-Inch Decks

Removal:

1. Park machine safely. Stop engine and lock parking brake.
2. Remove mower deck. [See Removing Mower Deck](#).



3. MXML2008120217121313-UN: 48-Inch deck shown
Remove cap screws and left and right belt shields (A).

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