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### RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE

These instructions are intended as a general guide and do not supersede local codes in any way. Consult authorities having jurisdiction before installation.

#### **⚠ WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause personal injury, loss of life, or damage to property.

Installation and service must be performed by a licensed professional installer (or equivalent) or a service agency.

#### **⚠ IMPORTANT**

The Clean Air Act of 1980 bans the intentional venting of refrigerant (CFCs, HCFCs and HFCs) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for noncompliance.

#### **⚠ IMPORTANT**

This unit must be matched with an indoor coil as specified in Lennox XC14 Engineering Handbook. Coils previously charged with HCFC-22 must be flushed.

### NOTICE TO INSTALLER

#### UNIT PLACEMENT

It is critical for proper unit operation to place outdoor unit on an elevated surface as described in Unit Placement section on page 7.

#### BRAZING LINE SET TO SERVICE VALVES

It is imperative to follow the brazing technique illustrated starting on page 12 to avoid damaging the service valve's internal seals.

# INSTALLATION INSTRUCTIONS

## Elite® Series XC14 Units

AIR CONDITIONER  
506636-01  
DS111  
Supersedes 07/11

**TIP** Technical  
Publications  
Little U.S.A.

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#### General

The XC14 Air Conditioners, which will also be referred to in this instruction as the outdoor unit, uses HFC-410A refrigerant. This outdoor unit must be installed with a matching indoor unit and line set as outlined in the Lennox XC14 Engineering Handbook.

#### Shipping and Packing List

Check the unit for shipping damage and listed times below are intact. If damaged, or if parts are missing, immediately contact the last shipping carrier.

- 1 — Assembled outdoor unit.
- 1 — Refrigerant flow control (RFC) kit (Fixed Orifice)



# Lennox Elite Series Manual Xc14

**Liyong Dong**



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