

2. CONSTRUCTION AND FUNCTION

2-1 NEUTRAL OIL PASSAGE

Refer to Fig. 4 and 5.

When all spools are in the neutral position, the discharged oil from the pumps are fed to the ports "P1", "P2", and is returned to the tank through the neutral oil passage of each section, pump control relief valve and port "T2" or "T3". When any control spool is operated, this neutral oil passage is closed by it. Therefore, the oil does not flow to the next section.

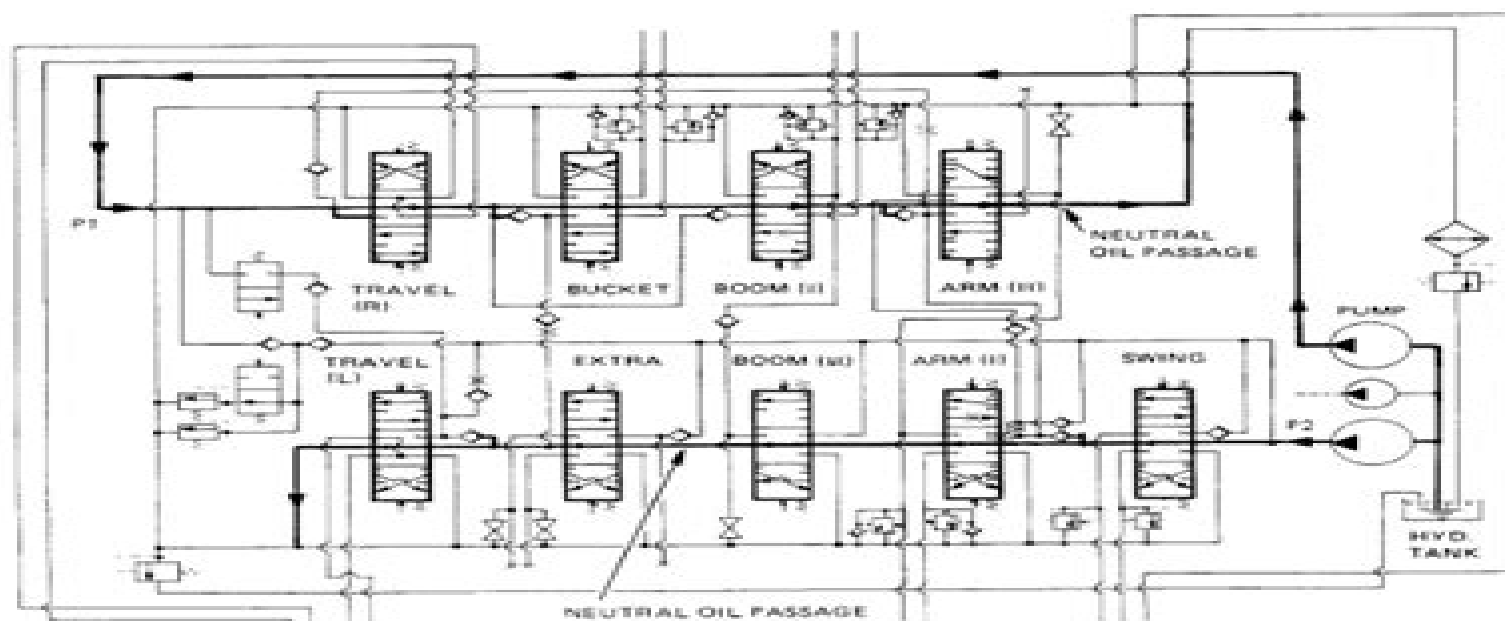


Fig. 5

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Caterpillar Inc. Peoria, Ill..



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