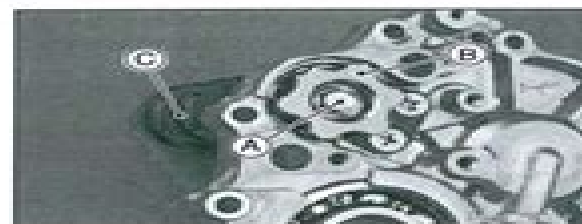


## Transmission

- Remove:
  - Shift Drum Cam Bolt [A]
  - Shift Drum [B] and Pin
  - Shift Drum [C]



### Transmission Assy Assembly

- When the new ball bearing [A] and new race [B] are installed in the transmission case [C], press and insert them until they are bottomed.

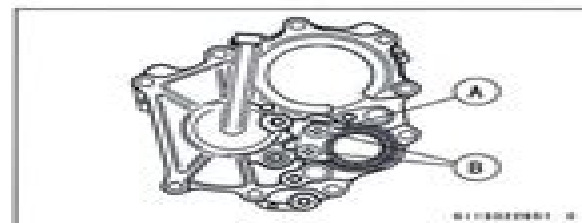
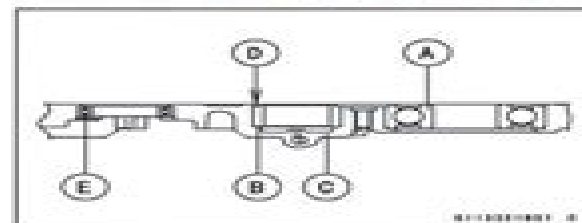
Special Tool - Bearing Driver Set: 57001-1129

#### NOTE

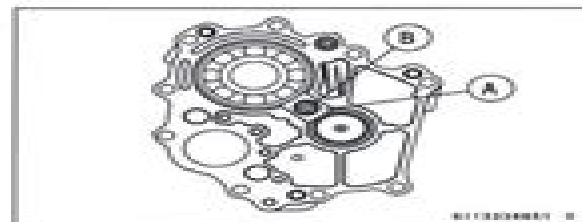
○Install the new ball bearing and new race so that the stepped side [D] faces inside of the transmission case.

- When the ball bearing [E] for shift drum is installed in the transmission case, insert the ball bearing until it is bottomed.

- Install the shift drum bearing holder [A].
- Apply a non-permanent locking agent to the threads of the shift drum bearing holder screws [B], and tighten them.
- Tighten:
  - Torque - Shift Drum Bearing Holder Screws: 4.9 N-m (0.50 kgf-m, 43 in-lb)



- Install the drive shaft bearing holder [A].
- Apply a non-permanent locking agent to the threads of the drive shaft bearing holder screw [B] and tighten it.
- Tighten:
  - Torque - Drive Shaft Bearing Holder Screw: 4.9 N-m (0.50 kgf-m, 43 in-lb)



# Kawasaki Z1 400 Repair Manual

**Brendan G. Carr**



## **Kawasaki ZI 400 Repair Manual:**

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## **Table of Contents Kawasaki Zl 400 Repair Manual**

1. Understanding the eBook Kawasaki Zl 400 Repair Manual
  - The Rise of Digital Reading Kawasaki Zl 400 Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kawasaki Zl 400 Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kawasaki Zl 400 Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kawasaki Zl 400 Repair Manual
  - Personalized Recommendations
  - Kawasaki Zl 400 Repair Manual User Reviews and Ratings
  - Kawasaki Zl 400 Repair Manual and Bestseller Lists

- 
5. Accessing Kawasaki Zl 400 Repair Manual Free and Paid eBooks
    - Kawasaki Zl 400 Repair Manual Public Domain eBooks
    - Kawasaki Zl 400 Repair Manual eBook Subscription Services
    - Kawasaki Zl 400 Repair Manual Budget-Friendly Options
  6. Navigating Kawasaki Zl 400 Repair Manual eBook Formats
    - ePub, PDF, MOBI, and More
    - Kawasaki Zl 400 Repair Manual Compatibility with Devices
    - Kawasaki Zl 400 Repair Manual Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Kawasaki Zl 400 Repair Manual
    - Highlighting and Note-Taking Kawasaki Zl 400 Repair Manual
    - Interactive Elements Kawasaki Zl 400 Repair Manual
  8. Staying Engaged with Kawasaki Zl 400 Repair Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Kawasaki Zl 400 Repair Manual
  9. Balancing eBooks and Physical Books Kawasaki Zl 400 Repair Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Kawasaki Zl 400 Repair Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Kawasaki Zl 400 Repair Manual
    - Setting Reading Goals Kawasaki Zl 400 Repair Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Kawasaki Zl 400 Repair Manual
    - Fact-Checking eBook Content of Kawasaki Zl 400 Repair Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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