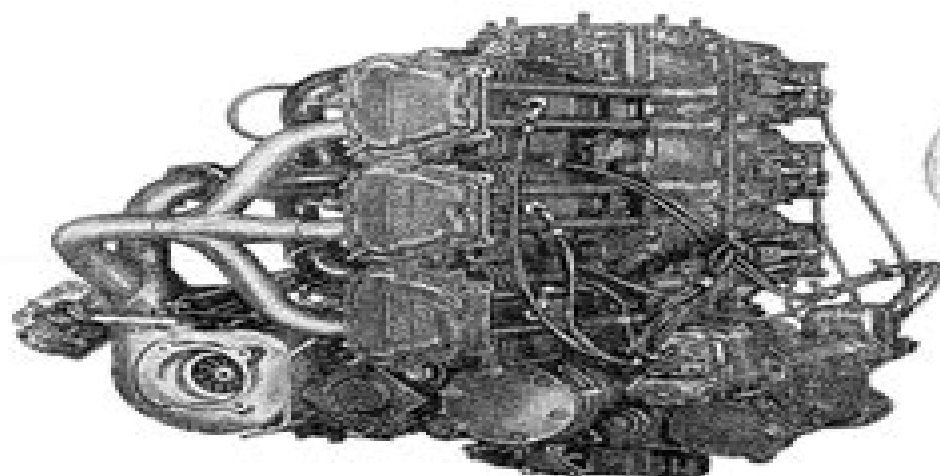


OVERHAUL MANUAL

AVCO LYCOMING

VERTICAL HELICOPTER ENGINES



Approved by F.A.A.



LYCOMING DIVISION
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Lycoming Engine Overhaul Manuals

AN Whitehead



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General Aviation Inspection Aids United States. Flight Standards Service, 1977 Includes annual summary and 11 supplements Airworthiness Inspector's Handbook United States. Federal Aviation Administration, 1985 **Sky Ranch Engineering Manual** John Schwaner, 1991 *General Aviation Airworthiness Alerts* , 1982 Overhaul Manual Avco Corporation. Lycoming Division, 1961 **National Transportation Safety Board Decisions** United States. National Transportation Safety Board, Decisions United States. National Transportation Safety Board, 1977 **Manuals Combined" ARMY AIRCRAFT GAS TURBINE ENGINES** , COURSE OVERVIEW Fulfilling the Army's need for engines of simple design that are easy to operate and maintain the gas turbine engine is used in all helicopters of Active Army and Reserve Components and most of the fixed wing aircraft to include the Light Air Cushioned Vehicle LACV We designed this subcourse to teach you theory and principles of the gas turbine engine and some of the basic army aircraft gas turbine engines used in our aircraft today CHAPTERS OVERVIEW Gas turbine engines can be classified according to the type of compressor used the path the air takes through the engine and how the power produced is extracted or used The chapter is limited to the fundamental concepts of the three major classes of turbine engines each having the same principles of operation Chapter 1 is divided into three sections the first discusses the theory of turbine engines The second section deals with principles of operation and section III covers the major engine sections and their description CHAPTER 2 introduces the fundamental systems and accessories of the gas turbine engine Each one of these systems must be present to have an operating turbine engine Section I describes the fuel system and related components that are necessary for proper fuel metering to the engine The information in CHAPTER 3 is important to you because of its general applicability to gas turbine engines The information covers the procedures used in testing inspecting maintaining and storing gas turbine engines Specific procedures used for a particular engine must be those given in the technical manual TM covering that engine The two sections of CHAPTER 4 discuss in detail the Lycoming T53 series gas turbine engine used in Army aircraft Section I gives a general description of the T53 describes the engine's five sections explains engine operation compares models and specifications and describes the engine's airflow path The second section covers major engine assemblies and systems CHAPTER 5 covers the Lycoming T55 gas turbine engine Section I gives an operational description of the T55 covering the engine's five sections Section II covers in detail each of the engine's sections and major systems The SOLAR T62 auxiliary power unit APU is used in place of ground support equipment to start some helicopter engines It is also used to operate the helicopter hydraulic and electrical systems when this aircraft is on the ground to check their performance The T62 is a component of both the CH 47 and CH 54 helicopters part of them not separate like the ground support equipment APU's On the CH 54 the component is called the auxiliary powerplant rather than the auxiliary power unit as it is on the CH 47 The two T62's differ slightly CHAPTER 6 describes the T62 APU explains its operation discusses the reduction drive accessory drive

combustion and turbine assemblies and describes the fuel lubrication and electrical systems CHAPTER 7 describes the T63 series turboshaft engine which is manufactured by the Allison Division of General Motors Corporation The T63 A 5A is used to power the OH 6A and the T63 A 700 is in the OH 58A light observation helicopter Although the engine dash numbers are not the same for each of these the engines are basically the same As shown in figure 7 1 the engine consists of four major components the compressor accessory gearbox combustor and turbine sections This chapter explains the major sections and related systems The Pratt and Whitney T73 P 1 and T73 P 700 are the most powerful engines used in Army aircraft Two of these engines are used to power the CH 54 flying crane helicopter The T73 design differs in two ways from any of the engines covered previously The airflow is axial through the engine it does not make any reversing turns as the airflow of the previous engines did and the power output shaft extends from the exhaust end CHAPTER 8 describes and discusses the engine sections and systems Constant reference to the illustrations in this chapter will help you understand the discussion

TABLE OF CONTENTS 1 Theory and Principles of Gas Turbine Engines 2 Major Engine Sections 3 Systems and Accessories 4 Testing Inspection Maintenance and Storage Procedures 5 Lycoming T53 6 Lycoming T55 7 Solar T62 Auxiliary Power Unit 8 Allison T62 Pratt Whitney T73 and T74 and the General Electric T700 Examination I *Manuals Combined: UH-1 HUEY Army Helicopter Maintenance, Parts & Repair Manuals* , Contains the following current U S Army Technical Manuals related to repair and maintenance of the UH 1 Huey series helicopter 23P 1 Level AVIATION UNIT AND INTERMEDIATE MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST INCLUDING DEPOT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS FOR HELICOPTER UTILITY TACTICAL TRANSPORT UH 1B UH 1C UH 1H UH 1M EH 1H BELL UH 1V 31 October 2001 921 pages 23P 2 Level AVIATION UNIT AND INTERMEDIATE MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST INCLUDING DEPOT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS FOR HELICOPTER UTILITY TACTICAL TRANSPORT UH 1B UH 1C UH 1H UH 1M EH 1H BELL UH 1V 23 November 2001 970 pages 23P 3 Level AVIATION UNIT AND INTERMEDIATE MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST INCLUDING DEPOT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS FOR HELICOPTER UTILITY TACTICAL TRANSPORT UH 1B UH 1C UH 1H UH 1M EH 1H BELL UH 1V 23 November 2001 715 pages 23 1 Level AVIATION UNIT AND INTERMEDIATE MAINTENANCE INSTRUCTIONS ARMY MODEL UH 1H V EH 1H X HELICOPTERS 15 October 2001 1 176 pages 23 2 Level AVIATION UNIT AND INTERMEDIATE MAINTENANCE INSTRUCTIONS ARMY MODEL UH 1H V EH 1H X HELICOPTERS 1 November 2001 836 pages 23 3 Level AVIATION UNIT AND INTERMEDIATE MAINTENANCE INSTRUCTIONS ARMY MODEL UH 1H V EH 1H X 14 June 1996 754 pages UH 1H V and EH 1H X Aircraft Preventive Maintenance Daily Inspection Checklist 27 April 2001 52 pages UH 1H V and EH 1H X AIRCRAFT PHASED MAINTENANCE CHECKLIST 2 October 2000 112 pages *Handbook of Materials Failure Analysis with Case Studies from the Aerospace and Automotive Industries* Abdel Salam Hamdy Makhlouf, Mahmood Aliofkhazraei, 2015-09-01 Handbook of Materials Failure Analysis With Case Studies

from the Aerospace and Automotive Industries provides a thorough understanding of the reasons materials fail in certain situations covering important scenarios including material defects mechanical failure as a result of improper design corrosion surface fracture and other environmental causes The book begins with a general overview of materials failure analysis and its importance and then logically proceeds from a discussion of the failure analysis process types of failure analysis and specific tools and techniques to chapters on analysis of materials failure from various causes Later chapters feature a selection of newer examples of failure analysis cases in such strategic industrial sectors as aerospace oil gas and chemicals Covers the most common types of materials failure analysis and possible solutions Provides the most up to date and balanced coverage of failure analysis combining foundational knowledge current research on the latest developments and innovations in the field Ideal accompaniment for those interested in materials forensic investigation failure of materials static failure analysis dynamic failure analysis fatigue life prediction rotorcraft failure prediction fatigue crack propagation bevel pinion failure gasketless flange thermal barrier coatings Presents compelling new case studies from key industries to demonstrate concepts Highlights the role of site conditions operating conditions at the time of failure history of equipment and its operation corrosion product sampling metallurgical and electrochemical factors and morphology of failure

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