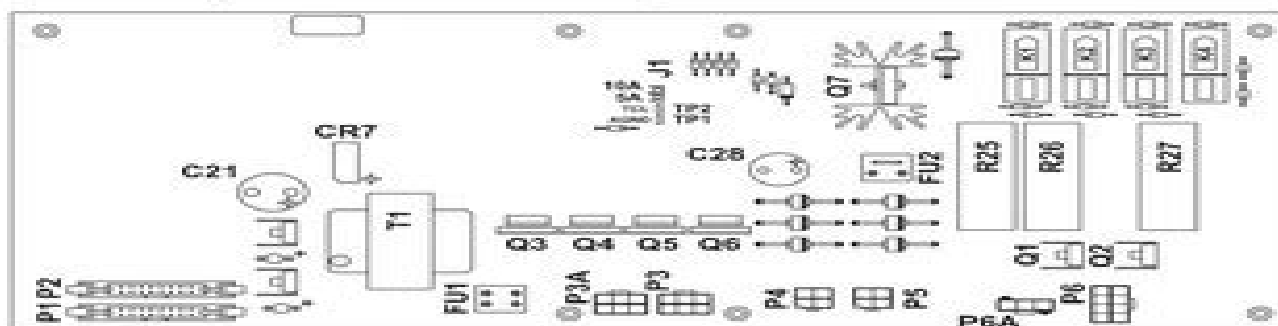


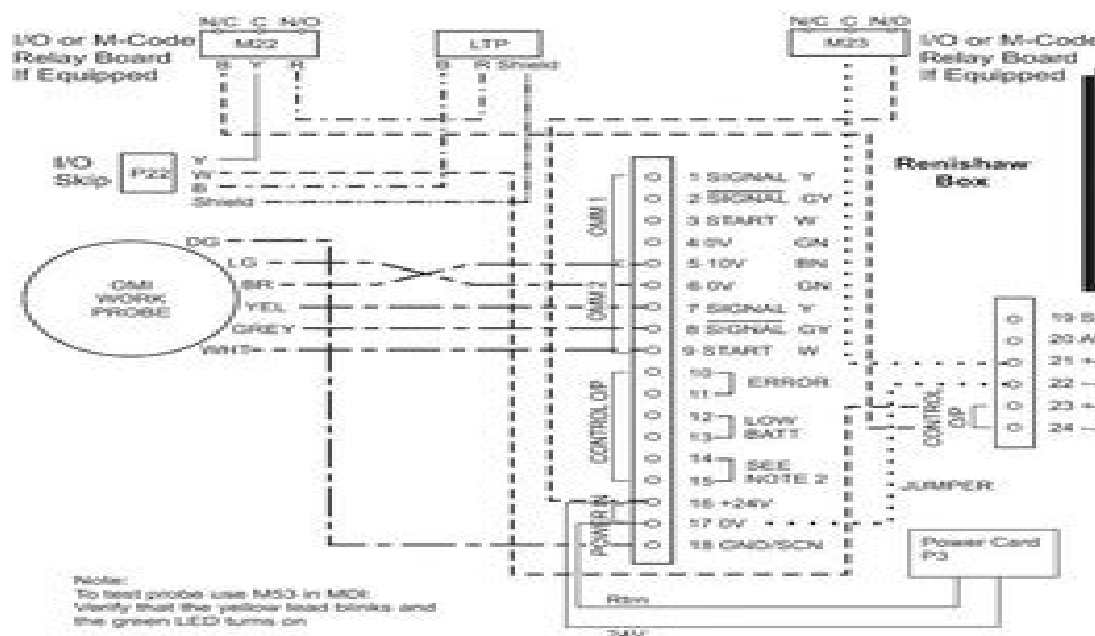


QUAD APC (32-3078A) PCB



PLUG #	CABLE #	LOCATION	PLUG #
P1	33-1516	I/O PCB	P62
P3	33-6038A	Air Door	
P4	33-0191	From Power Card	
6A	33-6038A	Pallet Chain Motor	

RENISHAW TOOL PRESETTER (LATHE)



Dual Probe LTP and Work Probe - Lathe

M52 LTP ON
M52 LTP OFF
M53 PROBE ON
M53 PROBE OFF

Note:
To test probe use M53 in MDI.
Verify that the yellow lead blinks and
the green LED turns on.

This toggles the skip bit shown on the
Diagnostics page, when the probe is deflected.

Notes:

1. Set SW2 as shown:



2. Set SW3 as shown:



3. Other switch configurations
as defined in user handbook

Haas Electrical Manual

Terry C. Jones



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