

MCCULLOCH ENGINE MANUAL

TABLE
MODEL: McCulloch 0-100-1 EngTYPE:
Two-cycle vertical engine OF
CYLINDER(S): 2, 2 horizontal
ENGINE: 4-cylinder piston
DISPLACEMENT:

Rear End — Magneto end

Left Side

Determined by looking toward
propeller from rear end

Right Side

COMPRESSION RATIO: 9 to 1 CRANKSHAFT ROTATION: Clockwise
PROPELLER AND SHAFT CIRCLE SIDE: 4 inch dia PROPELLER
HUB KEYWAY: 10 inch. NUMBER OF ENGINE MOUNTING EYES:
Three SIZE OF ENGINE MOUNTING EYES: 1 inch WIDTH OF
ENGINE COMPLETE: 20 1/4 inch OVERALL DIAMETER OF ENGINE:
27 1/2 inch OVERALL LENGTH OF ENGINE: 20 inch
POSITION OF COVER OF CRANKCASE: Seven inches forward from rear surface of engine
mounting eyes, and vertically through the center of the carburetor venturi tube.
VALVE: developed at McCulloch M. rated H.P.
MAGNETIC SPEED: One to one
MAGNETIC SENSITIVE POINT: 1000 RPM
SPARK PLUG GAP: .015 inch
SPARK PLUG TYPE: Rotax-6 (100 Comp.)
Spark source (in degrees before top center) — 25 degrees.
FUEL Mixture: Two to one
TYPE OF FUEL: 100 oct volume
or McCulloch 2 cycle engine oil
or McCulloch 2 cycle engine oil
Carburetor: 2 1/2 in.
Ignition complete 10 in. Fuel
Pump: 10 in.
Basic Engine 40 in.
Propeller Hub: 4 in.

SECTION I INTRODUCTION

1-1. IDENTIFICATION

1-2. This publication is issued as the basic Handbook of Overhaul Instructions for the AModel 0-100-1 Engine Assembly (A McCulloch AModel 40 SEA), manufactured by A McCulloch AModel Corporation, 8101 West Century Boulevard, Los Angeles 45, California.

1-3. SCOPE OF INFORMATION

1-4. This handbook contains descriptive data and illustrations to facilitate understanding of the subject equipment and its individual components. Information relative to construction, maintenance and overhaul is contained herein. Section XI is a Table of Limits which contains useful information relative to overhaul measurements and tolerances.

1-5. BASIC OPERATIONAL CHARACTERISTICS

1-6. ENGINE ORIENTATION In this publication the following terminology shall be used in location of engine

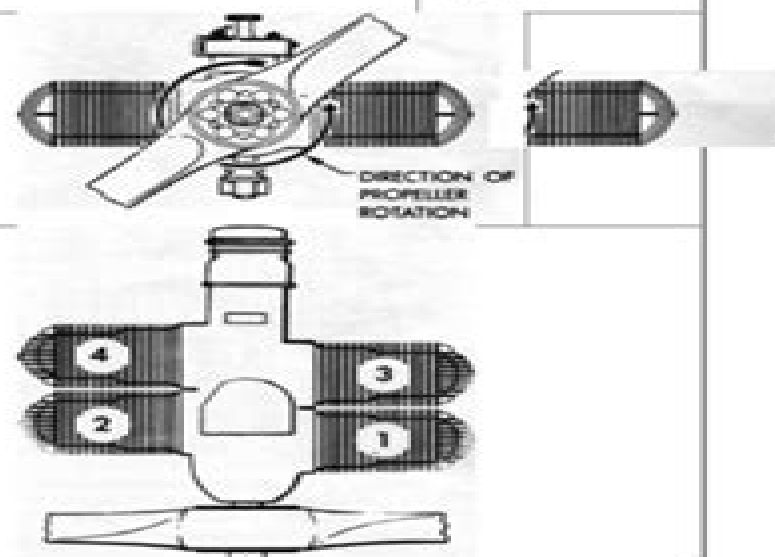
Top Side — Carburetor side of engine

1-7. PROPELLER ROTATION (See figure 1-1.) The propeller is directly attached to the crankshaft, and direction of rotation is clockwise when viewed from the rear of the engine.

1-8. CYLINDER DESIGNATION (See figure 1-1.) Engine cylinders are designated by numbers as follows:

CYLINDER NO. 1
2
3
4

CLOCK FROM
Left front
Left rear
Right rear
Right front



1-9. MAGNETO ROTATION The magneto is driven 1-11. Minor differences exist between early and late serial directly by and rotates in the same direction as the engine numbers of the 0-100-1 engine. The differences are confined crankshaft, primarily to the magneto and carburetor and are noted

Mcculloch Engine Manual

Arturo Cuomo



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