



The beautifully silver-colored mag funnel by Red Hot as a frame is blended to match the contour of the grips. Photo: Red Hot

MAGAZINE FUNNEL

To make rounds against the clock faster and more secure, IPSC shooters developed the magazine funnel. It started as an accessory attached to the frame, with a porting extending below it, wider than the mag opening, to provide a funnel. Bill Wilson made the earliest one I recall, and it is an example of the American Way. It was a single piece of milled plastic with two tabs locked over the grips' bottom footings. Take the grips off, snap the tabs over the footings, and put the grips back on—you have a magazine funnel.

One maker of special grips (I don't recall the name) produced them longer and thicker at the bottom, and the grips were the magazine funnel—an interesting, if not entirely aesthetic, approach.

The top long-range team from Smith & Alexander, aka S&A, who used conventional cast, mousing housing, Two stars extended forward, forming a funnel on either side of the magazine opening. The cold

smoothed the transition and speed up rounds with careful sanding and polishing. This also accelerated the market for magazine base-plate extensions since the mag funnel made the frame longer to the length of the stars. You can now get them not just from S&A, but others, like Stan Chen.

Custom penknives took two other approaches. One was to weld or silver-solder steel to the frame sides. I used gauge stock, soldered them on, then ground and polished until the outside matched the curve of the grips, and the inside was a smooth and deep funnel for rounds. This approach did not make the frame longer.

The other approach was to clamp the frame upside down in a special fixture, heat the bottom red-hot, and drive a wedge into the opening to flare the frame sides into a mag funnel. Both of these approaches took a lot of time and effort, and added a couple of hundred dollars to the cost of a custom build.

Today, there are better ways. One is by Stan Chen, who machined off the bottom of the frame, and welds in its place a funnel, complete

to fitting a Stan Chen mousing housing and mag well, you have to properly locate the parts to drill the hole for the retaining pin, there, Jason Burton shows how it's done. Photo: Jason Burton



Gunsmithing Manual

Christian Drosten



Gunsmithing Manual:

Advanced Gunsmithing W. F. Vickery, 2015-02-10 A historical landmark title on the practice of gunsmithing Readers say it best This is the real deal If you want to be a master gunsmith you need to understand how they did it in the past Vickery's clear and precise instruction covers gunsmithing essentials and techniques for both the amateur and professional smith It is a valuable collector's item for any firearm enthusiast Classic and practical Advanced Gunsmithing is a noteworthy companion to the gunsmith's workbench Rated 5.0 stars by customers interested in Hobby books **The Gunsmith's Manual. A Complete Handbook for the American Gunsmith, Being a Practical Guide to All Branches of the Trade** James Parish Stelle, Wm. B. Harrison, 2024-02-28 Reprint of the original first published in 1883 Elementary Gunsmithing - A Manual of Instruction for Amateurs in the Alteration and Repair of Firearms Perry D. Frazer, 2011-11-08 Many of the earliest books particularly those dating back to the 1900s and before are now extremely scarce and increasingly expensive We are republishing these classic works in affordable high quality modern editions using the original text and artwork

The Gunsmith's Manual : A complete Handbook for the American gunsmith, being a practical guide to all branches of the trade J. Parish Stelle, Wm. B. Harrison, 2024-08-26 Unlock the secrets of a timeless craft with J Parish Stelle and Wm B Harrison's definitive guide The Gunsmith's Manual A Complete Handbook for the American Gunsmith This comprehensive handbook is an indispensable resource for anyone interested in the art and science of gunsmithing providing practical guidance across all branches of the trade Join master gunsmiths J Parish Stelle and Wm B Harrison as they share their extensive knowledge and expertise in the intricate world of firearms craftsmanship From the basics of metalworking and woodworking to advanced techniques in gun repair and customization this manual covers every aspect of the trade in meticulous detail Stelle and Harrison's work is rich with themes of precision craftsmanship and the preservation of traditional skills Their detailed instructions and significant passages highlight the step by step processes and specialized tools required for gunsmithing Quotes like In the hands of a skilled gunsmith metal and wood transform into instruments of precision and power emphasize the artistry and dedication involved in this craft With a blend of technical detail and practical advice The Gunsmith's Manual sets an informative and engaging tone that keeps readers captivated From the construction of firearm components to the intricacies of fine tuning and repair Stelle and Harrison paint a vivid picture of the gunsmith's workshop Their work transcends a mere instructional guide it is a celebration of the craftsmanship and innovation that define the field of gunsmithing Since its publication The Gunsmith's Manual has been acclaimed for its thorough coverage and practical utility Its enduring popularity speaks to Stelle and Harrison's ability to make the complexities of gunsmithing accessible and engaging ensuring that the knowledge of this vital trade is passed down through generations As you delve into The Gunsmith's Manual you'll find yourself drawn to its detailed explanations practical tips and engaging narrative Stelle and Harrison's passion for their craft and their ability to convey complex techniques with clarity make this book a treasured

resource for both aspiring and experienced gunsmiths In conclusion The Gunsmith s Manual is more than just a technical handbook it is a timeless exploration of the art and science of gunsmithing that continues to inspire and educate readers Whether you re a seasoned professional a hobbyist or someone discovering this trade for the first time prepare to be informed and inspired by this essential guide Don t miss your chance to master the craft of gunsmithing Let The Gunsmith s Manual guide you through the intricate and rewarding world of firearm craftsmanship Grab your copy now and join the readers who have benefited from Stelle and Harrison s expert guidance and comprehensive knowledge *The Gunsmith's Manual* J. P. Stelle,William B. Harrison,2013-06-04 Originally published in 1883 The Gunsmith s Manual is generally considered to be the first substantive work dealing with gunsmithing exclusively and in detail A comprehensive introductory chapter one of the manual s best qualities provides the reader with an extensive history of the gun including the invention of gun powder the first rifle and much more Once acquainted with firearms readers can then move on to learn how guns were made and used in the nineteenth century as well as terms used in gunsmithing The real meat of the book however is the authors detailed instruction on gun care and maintenance Specifics are offered on tools workbench materials and setup metalworking working with wooden stocks common repairs and the process of browning among many other topics You can even improve your marksmanship with these expert shooting tips for a variety of firearms Although first published in the nineteenth century The Gunsmith s Manual is highly relevant for today s firearms owners and tinkerers The authors recommended procedure for removing a rusted in screw for example is still widely used over 100 years later You can learn to care for your rifle or shotgun as traditional gunsmiths would have For both the historian and the firearms enthusiast The Gunsmith s Manual is an invaluable learning tool *Modern Gunsmithing* Clyde Baker,1933 **The Gunsmith's Manual** James Parish Stelle,William B. Harrison,1883 The gunsmith's manual J. Parish Stelle,Wm. B. Harrison,2025-03-02 In The Gunsmith s Manual readers are invited into the meticulous craft of gunsmithing exploring themes of precision innovation and tradition This anthology captures the art of firearms craftsmanship across a spectrum of styles and techniques offering a comprehensive understanding of both historical and contemporary practices The diverse range of works included highlights key methods in gunsmithing detailing intricacies from metalwork to design all curated to appeal to enthusiasts and novices alike It stands as a testament to the enduring legacy and evolving nature of this skilled trade promising insight into masterpieces of mechanical engineering without elevating any singular piece above another but rather as a collective marvel of the discipline Contributors J Parish Stelle and Wm B Harrison bring a wealth of expertise and historical awareness to this collection bridging the gap between time honored traditions and modern innovations Their collective experience provides readers with a nuanced exploration of gunsmithing s cultural significance Rooted in rich historical contexts the anthology aligns with movements of industrial craftsmanship and mechanical artistry offering a broader cultural appreciation of the gunsmith s role The voices within this volume collectively create a tapestry of insights that illuminate the multifaceted nature

of their craft *Gunsmith's Manual* presents an invaluable opportunity for readers to immerse themselves in the intricate world of firearms craftsmanship. With its array of perspectives and detailed expositions, this volume is not merely a collection of technical insights but a dialogue between the art and science of gunsmithing. It is recommended for those seeking educational enrichment and a deeper understanding of the field, offering insights that transcend the mere technicalities to enrich the reader's appreciation for the sophistication and skill that define this timeless craft.

Gunsmithing Modern Firearms Bryce M. Towsley, 2019-05-07 One of America's foremost experts on gunsmithing, Bryce Towsley is back again to provide even more projects for anyone interested in building, customizing, fixing, or maintaining firearms. *Gunsmith* Towsley offers detailed explanations and includes color illustrations for just about every aspect of gun modification, builds, and repair. Featured tutorials include how to customize a GLOCK handgun, build a 1911 handgun, or an AR 15 rifle from parts; how to do spray-on gun coatings; turning a Mosin Nagant into a tactical rifle; building a precision or hunting rifle from scratch; and much more. This extensive information is important to anybody interested in firearms care, modification, repair, or improvement. It takes the reader from easy-to-do kitchen-table projects through advanced techniques. There is something in these pages for anybody interested in working on firearms, and Towsley's writing style is easy to read and understand, and the humor will make you laugh while you learn. Gunsmithing is a great hobby. It brings satisfaction that few others can achieve. There is the pride in fixing something that is broken and in feeling the artistic achievement when you modify a firearm to make it better.

Bryce M. Towsley *Gunsmithing* Roy F. Dunlap, 2012 2012 Reprint of 1950 Edition Full facsimile of the original edition, not reproduced with Optical Recognition Software. Illustrated with over 100 photos and drawings. Roy F. Dunlap's book is self-described as a manual of firearms design, construction, alteration, and remodeling for amateur and professional gunsmiths and users of modern firearms. What makes Dunlap's book important is its specificity. For example, instead of merely bringing up the need for a bench grinder, he cites why a 1 4 or 1 3 horsepower double shaft model, turning at 1 750 rpm with a wire brush wheel on one side and a medium coarse wheel on the other, is the best choice. He supports his recommendation by explaining why you'll find wider use for a medium coarse than a finer stone. His chapter entitled *Helpful Gunsmith Knowledge* is absolutely crammed with bits of information and includes tips that he evidently could find no other place for in his book. In the midst of a general discussion on disassembly, for instance, Dunlap digresses to describe in detail a L-shaped tool he made to simplify reassembly of an L C Smith double and how to use it. All in all, Dunlap covers soldering and brazing, welding, heat treatment of metals, making and fitting sights and accessories, making, fitting, and heat treatment of parts, cartridge information useful to gunsmiths, rifle barrels, chamber and barrel work, rifle action work, pistol and revolver work, shotgun work, twenty-two rim-fire arms, browning, blueing and blacking of metal, fitting commercial metallic sights, mounting telescopic sights, wood for gun stocks, design of gun stocks, stock making, checkering, stock repair and alteration, stock finishing, styling the custom rifle, custom metal work, ornamentation of wood and metal, target rifles, the Garand rifle, testing facilities, and

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