

# JAGUAR

## S-Type

### 3·8 MARK 10 MODEL

## SERVICE MANUAL

(2nd EDITION)

*Jaguar Cars Limited reserves the right to make changes in design, or to make additions to or improvements upon their products without incurring any obligation to consult the owner or vehicles previously built.*

#### SUPPLEMENTARY INFORMATION

*Any changes which were introduced during production of the 3·8 Mk. 10 should appear in the first edition of this Service Manual. Any alterations are covered in supplementary information sheets included at the end of each section. These sheets bear the letters "A" in the upper right-hand corner and have their own supplementary sequence. Changes and engine numbers at which these changes were introduced are also quoted and recorded in the text of "Notes" and "Notes on these drawings" sheets in engine numbers prior to the numbers quoted in the supplementary information sheets.*



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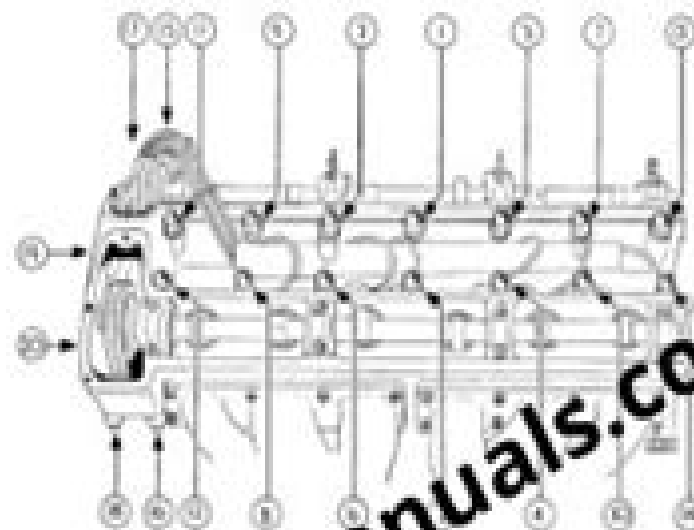


Fig. 15. Tightening the cylinder head nuts

and cover the guide pins in the slots in the mounting bracket.

Fit the cylinder head gasket so that the side marked "Top" is towards the cylinder head casting, with the gasket on the cylinder block. Note that the gasket is bolted from the front on the left-hand side to a dished stud.

Fit the timing plug lead carrier to the 3rd and 4th studs on the right-hand side. Fit plain washers to the 1st and 2nd studs on the right-hand side and the two front stud positions and "D" washers in the remaining studs. Tighten the front-most large cylinder head down nuts a part of a turn at a time to a torque of 34 lb. ft. (7·5 kg. m.) in the order shown in Fig. 15. Also tighten the six nuts securing the front end of the cylinder head.

#### VALVE TIMING

Check that the No. 1 (front) piston is exactly in the T.D.C. position.

Through the front-most aperture in the front of the cylinder head slacken the lock nut securing the adjusted plate.

With the camshaft sprocket on the flange of the camshaft, remove chain by passing locking plunger upwards and rotating adjusted plate by the two holes in an anti-clockwise direction.

When correctly tensioned there should be slight flexibility on both outer ends of the chain below the

camshaft sprockets, that is the chain must not be dead tight. Release the locking plunger and securely tighten the locknut. Tap the camshaft sprockets off the flange of the camshaft.

Accurately position the camshaft with the valve timing gauge, and check that the T.D.C. marks are in exact alignment.

Withdraw the circlips retaining the adjusting plates to the camshaft sprockets and pull the adjusting plates forward until the notations disengage. Replace the sprockets on to the flange of camshaft and align the two holes in the adjusting plate with the two tapped holes in each camshaft flange. Engage the notations of the adjusting plates with the notations in the sprockets.

**Note:** It is most important that the holes are in exact alignment, otherwise when the notations are fixed the camshaft will be moved out of position. If difficulty is experienced in aligning the holes exactly, the adjusting plates should be turned through 180°, which, due to the construction of the plate, will facilitate alignment.

Fit the circlips to the sprockets and use wire to the accessible hole in each adjusting plate. Turn the engine until the other two holes are accessible and fit the two remaining wire.

Finally, recheck the timing chain tension and timing in this order. Secure the four wire-ends retaining the camshaft sprockets with new lock wire.

# Jaguar Mk10 1967 Repair Service Manual

**Siddappa N.Byrareddy**



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