

Rocker Arm and Push-rod

1. Detach the Rocker arm (1).
2. Remove the Oil guide (2).
3. Remove the push-rod.

■ Note for reassembling

- Insert the push-rod into the tappets securely.
- Do not forget to refit the oil guide.

(1) Rocker arm (oil) (2) Oil guide



Cylinder Head and Tappets

1. Remove the Glow plug cord.
2. Remove the Cylinder Head (1).
3. Remove the head gasket (2) and G-ring (3).
4. Remove the Tappets (4).

(When reassembling)

- Tighten them in the right sequence and evenly. Tighten the bolts as follows:

2000-GL 2000-GL-1	SOFTENING TORQUE 24.5N·m (2.5kgf·m) 28.4N·m (3.0kgf·m)
4000-GL-1	SOFTENING TORQUE 24.5N·m (2.5kgf·m) 21.1N·m (2.2kgf·m)
6000-GL-1	SOFTENING TORQUE 24.5N·m (2.5kgf·m) 21.1N·m (2.2kgf·m)

- Apply engine oil to the cylinder head gasket.
- When overhauling the engine, be careful not to mix the gaskets without confusing its front and back.
- Insert the cylinder head gasket (2) between the cylinder head and the cylinder head gasket.
- Realign the cylinder head after running the engine for 30 minutes.
- Do not forget to refit the G-ring.

VALVES

1. Remove the valve caps (1) and the valve spring covers (6).
2. Remove the valve spring retainers (2) and the valve springs (3).
3. Remove the valve stem seals (5) and the valves (4).

(When reassembling)

- Replace the valve stem seals with new ones, apply a generous amount of engine oil to them and refit.

(1) Valve caps (2) Valve spring retainers
(3) Valve (4) Valve spring cover
(5) Valve stem seal (6) Valve cap

[2] INJECTION PUMP, OIL PUMP, TIMING GEAR, CAMSHAFT



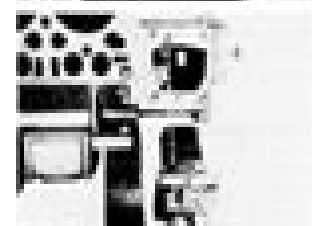
Injection Pump

1. Align the control rack pin with the dot on the gear case and remove the injection pump.
2. Remove the injection pump chain.
3. Confirm the number of the chain.

■ IMPORTANT

- When reassembling, insert the pump rack pin into the fork lever dot securely.

(1) Injection pump
(2) Fuel pump gear



Oil Pump

1. Remove the oil pump cover.
2. Remove the G-ring.
3. Remove the rotor assembly.

■ IMPORTANT

- When reassembling, completely insert the rotor driving section into camshaft groove.
- When reassembling, completely insert the G-ring into the groove on the gear case.

Gear Case

2000-GL 2000-GL-1 2000-GL 2000-GL-1
1. Remove the gear case cover.



Kubota G1 Diesel Service Manual

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1. Understanding the eBook Kubota G1 Diesel Service Manual
 - The Rise of Digital Reading Kubota G1 Diesel Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota G1 Diesel Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota G1 Diesel Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota G1 Diesel Service Manual
 - Personalized Recommendations
 - Kubota G1 Diesel Service Manual User Reviews and Ratings
 - Kubota G1 Diesel Service Manual and Bestseller Lists

5. Accessing Kubota G1 Diesel Service Manual Free and Paid eBooks
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 - Kubota G1 Diesel Service Manual eBook Subscription Services
 - Kubota G1 Diesel Service Manual Budget-Friendly Options
6. Navigating Kubota G1 Diesel Service Manual eBook Formats
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 - Kubota G1 Diesel Service Manual Compatibility with Devices
 - Kubota G1 Diesel Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota G1 Diesel Service Manual
 - Highlighting and Note-Taking Kubota G1 Diesel Service Manual
 - Interactive Elements Kubota G1 Diesel Service Manual
8. Staying Engaged with Kubota G1 Diesel Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota G1 Diesel Service Manual
9. Balancing eBooks and Physical Books Kubota G1 Diesel Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota G1 Diesel Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota G1 Diesel Service Manual
 - Setting Reading Goals Kubota G1 Diesel Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota G1 Diesel Service Manual
 - Fact-Checking eBook Content of Kubota G1 Diesel Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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