

ENGINE COMPONENT PARTS DISMOUNTING AND MOUNTING

SPECIAL TOOL

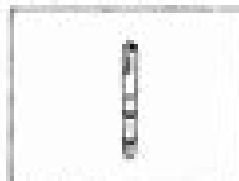
Prior to starting an engine overhaul, it is necessary to have these special tools.

FLYWHEEL SETTING TOOL



06612-2000 for 6040
06612-2100 for 6040-7

V-BELT TENSION GAUGE



06644-1210



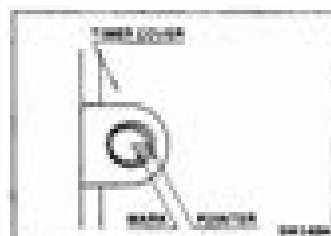
FUEL INJECTION PUMP

IMPORTANT POINTS - DISMOUNTING

REMOVE THE INJECTION PUMP

1. Disconnect the fuel lines, oil lines and engine control lines.
2. Turn the crankshaft counterclockwise viewed from the flywheel side to align the injection timing marks on the flywheel at 0° before top dead center for No. 1 cylinder on compression stroke.

Injection Timing (0°): Refer to section DATA AND SPECIFICATIONS.



3. Remove the timing inspection hole plug.
Check that the injection timing mark on the automatic cover is aligned with timer cover pointer.

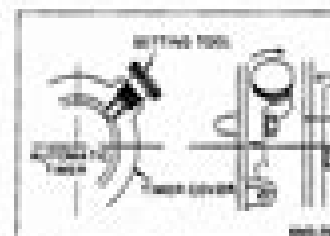


4. If not, remove the timing gear cover and then loosen the drive gear timing bolts.

NOTE: Do not remove the drive gear timing bolts.

5. Rotate the drive gear clockwise to align the injection timing and then tighten the drive gear timing bolts.

Tightening Torque: 300-350 kg-cm (22-25 ft-cf)



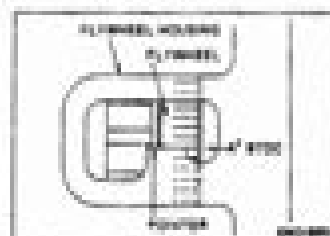
6. Lock the automatic cover with a special tool.

Special Tool: Flywheel Setting Tool (06612-2000 for 6040)
(06612-2100 for 6040-7)



7. Loosen the timer cover fitting bolts (B) and then remove the injection pump with timer cover.

NOTE: Do not loosen the injection pump body fitting nuts (E).

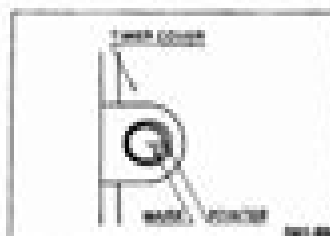


IMPORTANT POINTS - MOUNTING

INSTALL THE INJECTION PUMP

1. Check that the injection timing mark on the flywheel is aligned with flywheel housing pointer.

Injection Timing (0°): Refer to section DATA AND SPECIFICATIONS.



2. Check that the injection timing mark on the automatic cover is aligned with timer cover pointer.
Then, adjust the injection timing.

Hino W04d Workshop And Parts Manuals

Michael Seilmaier



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Table of Contents Hino W04d Workshop And Parts Manuals

1. Understanding the eBook Hino W04d Workshop And Parts Manuals
 - The Rise of Digital Reading Hino W04d Workshop And Parts Manuals
 - Advantages of eBooks Over Traditional Books
2. Identifying Hino W04d Workshop And Parts Manuals
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hino W04d Workshop And Parts Manuals
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hino W04d Workshop And Parts Manuals
 - Personalized Recommendations
 - Hino W04d Workshop And Parts Manuals User Reviews and Ratings
 - Hino W04d Workshop And Parts Manuals and Bestseller Lists
5. Accessing Hino W04d Workshop And Parts Manuals Free and Paid eBooks
 - Hino W04d Workshop And Parts Manuals Public Domain eBooks
 - Hino W04d Workshop And Parts Manuals eBook Subscription Services

- Hino W04d Workshop And Parts Manuals Budget-Friendly Options
- 6. Navigating Hino W04d Workshop And Parts Manuals eBook Formats
 - ePub, PDF, MOBI, and More
 - Hino W04d Workshop And Parts Manuals Compatibility with Devices
 - Hino W04d Workshop And Parts Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hino W04d Workshop And Parts Manuals
 - Highlighting and Note-Taking Hino W04d Workshop And Parts Manuals
 - Interactive Elements Hino W04d Workshop And Parts Manuals
- 8. Staying Engaged with Hino W04d Workshop And Parts Manuals
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hino W04d Workshop And Parts Manuals
- 9. Balancing eBooks and Physical Books Hino W04d Workshop And Parts Manuals
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hino W04d Workshop And Parts Manuals
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hino W04d Workshop And Parts Manuals
 - Setting Reading Goals Hino W04d Workshop And Parts Manuals
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hino W04d Workshop And Parts Manuals
 - Fact-Checking eBook Content of Hino W04d Workshop And Parts Manuals
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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