# 2. SPECIFICATIONS

| Model                      | WG972-E2   | TE AVA   | DF972-E2   |
|----------------------------|--|--|--|
| Number of Cylinder         | 3  |  |  |
| Туре                       | Vertical, water cooled, 4-cycle<br>Gesoline engine   | Vertical, water cooled, 4-cycle Dual Fuel (Gasoline / LPG)<br>engine |  |
|                            |  | Gasoline fuel  | LPG fuel   |
| Bore × Stroke              | 74.5 x 73.6 mm (2.93 x 2.90 in.)   |  |  |
| Total Displacement         | 962 cm3 (58.7 cu.in.)  |  |  |
| ISO Net Continuous         | 18.6 kW / 3600 min <sup>-1</sup> (rpm)<br>25.0 HP / 3600 min <sup>-2</sup> (rpm)           |  | 17.5 kW / 3600 min' (rpm)<br>23.5 HP / 3600 min' (rpm)                           |
| ISO / SAE Net Intermittent | 23.1 kW / 3600 min <sup>-1</sup> (rpm)<br>31.0 HP / 3600 min <sup>-1</sup> (rpm)           |  | 22.0 kW / 3600 min <sup>-5</sup> (rpm)<br>29.5 HP / 3600 min <sup>-5</sup> (rpm) |
| SAE Gross Intermittent     | 24.2 kW / 3600 min <sup>-1</sup> (rpm)<br>32.5 HP / 3600 min <sup>-1</sup> (rpm)           |  | 23.1 kW / 3600 min <sup>-1</sup> (rpm)<br>31.0 HP / 3600 min <sup>-1</sup> (rpm) |
| Maximum Bare Speed         | 3850 to 3950 min <sup>-1</sup> (rpm)   |  |  |
| Minimum Bare Idling Speed  | 1400 to 1600 min <sup>-1</sup> (rpm)   |  |  |
| Cylinder Head              | Overhead-Valve   |  |  |
| Ignition System            | Distributor-Less Solid Stage Type  |  |  |
| Governor                   | Centrifugal Ball Mechanical Type / Electronic Governor                                     |  |  |
| Direction of Rotation      | Counter-Clockwise (Viewed from flywheel)   |  |  |
| Spark Plug                 | NGK BKR4E  |  |  |
| Ignition Timing            | 0.37 rad (21 °) before T.D.C. / 3600 min' (rpm)  |  |  |
| Firing Order               | 1-2-3  |  |  |
| Compression Ratio          | 9.2 : 1  |  |  |
| Lubricating System         | Forced Lubrication by Trochold Pump  |  |  |
| Oil Pressure Indication    | Electrical Type Switch   |  |  |
| Lubricating Filter         | Full Flow Paper Filter (Cartridge Type)  |  |  |
| Cooling System             | Pressurized Radiator (not included in the basic model). Forced Circulation with Water Pump |  |  |
| Starting System            | Electric Starting with Starter   |  |  |
| Starting Motor             | 12V, 1.0 kW  |  |  |
| Battery                    | 12 V, 52 AH or equivalent  |  |  |
| Charging Alternator        | 12 V, 150 W  |  |  |
| Fuel                       | *Unleaded Autor  | nobile Gasoline  | Standard Commercial LP Gas   |
| Lubricating Oil            | Better than SH Class (API)   |  |  |
| Lubricating Oil Capacity   | 3.4 L (0.90 U.S.gats)  |  |  |
| Weight (Dry)               | 72.0 kg (159 lbf)  |  |  |
| Application                | General Power Source   |  |  |

\*The specification described above is of the standard engine of each model.

\*Conversion Formula: HP = 0.746 kW, PS = 0.7355 kW

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Thirumalaisamy P. Velavancorresponding

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