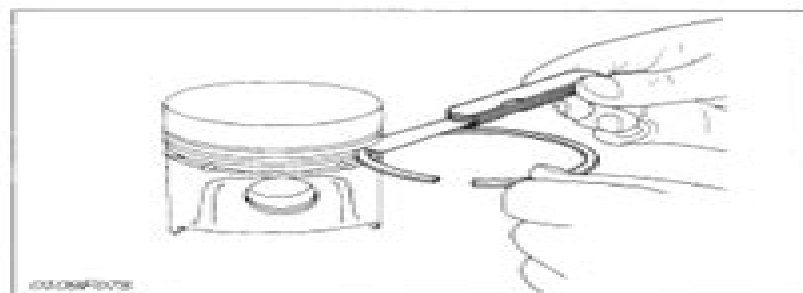


Piston Ring Gap

1. Insert the piston ring into the cylinder and push down to the bottom, where the wear is least, using a piston head.
2. Measure the ring gap with a feeler gauge.
3. If the ring gap exceeds the allowable limit, replace the ring.

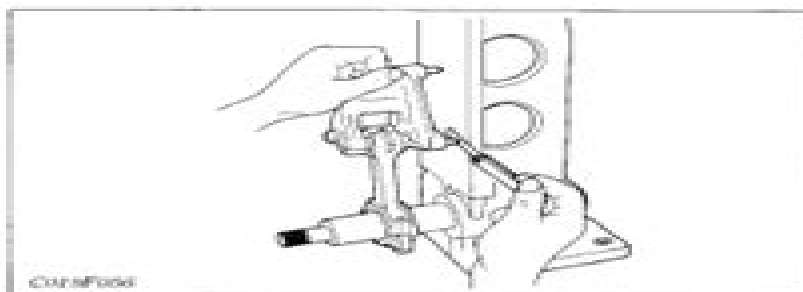
Piston ring gap	Factory specification	Second ring	0.25 to 0.40 mm 0.0098 to 0.0157 in.
		Oil ring	0.20 to 0.40 mm 0.0079 to 0.0157 in.
	Allowable limit		1.2 mm 0.047 in.



Piston Ring Clearance

1. Clean the rings and the ring grooves, and install each ring in its groove.
2. Measure the clearance between the ring and the groove with a feeler gauge.
3. If the clearance exceeds the allowable limit, replace the piston ring.
4. If the clearance still exceeds the allowable limit after replacing the ring, replace the piston.

Piston ring clearance	Factory specification	Second ring	0.065 to 0.112 mm 0.0035 to 0.0044 in.
		Oil ring	0.02 to 0.06 mm 0.0008 to 0.0024 in.
	Allowable limit		0.15 mm 0.0059 in.



Connecting Rod Alignment

1. Remove the connecting rod bearing and install the bearing cap.
2. Install the piston pin in the connecting rod.
3. Install the connecting rod on the connecting rod alignment tool (Code No : 07909-31661).
4. Put a gauge over the piston pin and move it against the faceplate.
5. If the gauge does not fit squarely against the faceplate, measure the space between the pin of the gauge and the faceplate.
6. If the measurement exceeds the allowable limit, replace the connecting rod.

Space between pin and faceplate	Allowable limit	0.05 mm 0.0020 in. (gauge pin span at 100 mm, 3.94 in.)
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Workshop Manual, Kubota Diesel Engines, 198? *Kawasaki 400, 500 & 550 Fours Owners Workshop Manual* Jeremy Churchill, 1984-01-01 *Kawasaki Bayou 220/300 & Prairie 300 ATV* Alan Ahlstrand, John Harold Haynes, 2002-03

Kawasaki 650 Four Owners Workshop Manual Pete Shoemark, 1987 **CZ 125/175 and 175 Trail Owners Workshop Manual** Mervyn Bleach, 1975-01-01 **CZ 125 & 175 Singles Owners Workshop Manual** Mervyn

Bleach, Jeremy Churchill, 1985 Suzuki DR-Z400/DR-Z400E/DR-Z400S & DR-Z400SM, '00-'10 Haynes

Publishing, 2020-02-25 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Suzuki DR Z400 DR Z400E DR Z400S troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Workshop Manual for Mazda 1300-1000 W. H. Davies, 1973 **Kawasaki 400, 500 & 550**

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Haynes, 1989-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Kawasaki 750 Fours**

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