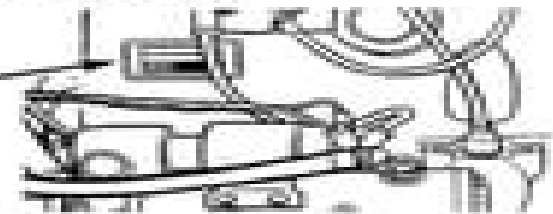


Section 11

GENERAL ENGINE SPECIFICATIONS W8E, W9E and W10E Loaders

THE MODEL AND ENGINE SERIAL NUMBER IS STAMPED ON A PLATE LOCATED ON THE SIDE OF THE ENGINE ABOVE THE CRANK-MOTOR.



DIESEL ENGINES

General

Type _____ 6 Cylinder, 4 Stroke Cycle, Valve-in-Head.
 Firing Order _____ 1-5-3-6-2-4
 Bore _____ 4-1/8 Inches
 Stroke _____ 5 Inches
 Piston Displacement _____ 461 Cubic Inches
 Compression Ratio _____ 16.5 to 1
 No Load Governed Speed _____ 2200 RPM
 Rated Engine Speed _____ 2000 RPM
 Engine Lifting Speed _____ 175 to 175 RPM
 *Valve Tappet Clearance (Exhaust) _____ (Hot) .025 Inch (Cold) .025 Inch
 (Intake) _____ (Hot and Cold) .015 Inch

*Hot Settings Are Made After the Engine Has Operated At Thermostat Controlled Temperature For At Least Fifteen Minutes.

Piston and Connecting Rods

Rings per Piston _____ 2
 Number of Compression Rings _____ 2
 Number of Oil Rings _____ 2
 Type Piston _____ Full Floating Type
 Type Bearing _____ Replaceable Precision, Steel Back, Copper-Lead Alloy Liners

Main Bearings

Number of Bearings _____ 7
 Type _____ Replaceable Precision Steel Back, Copper-Lead Alloy Liners

Engine Lubricating System

Oil Pressure _____ 45 to 50 Pounds with Engine Warm and Operating at Rated Engine Speed
 Type System _____ Pressure and Spray Circulation
 Oil Pump _____ Gear Type
 Oil Filter _____ Full Flow Spin on Type

Fuel System

Fuel Injection Pump _____ Robert Bosch, Type PDS Multiple Plunger
 Pump Timing _____ 30 Degrees Before Top Dead Center (Port Closing)
 Fuel Injectors _____ Pencil Type (Opening Pressure 2800 PSI)
 Fuel Transfer Pump _____ Plunger Type, Integral Part of Injection Pump
 Governor _____ Variable Speed, Fly-Weight Centrifugal Type, Integral Part of Injection Pump
 1st Stage Fuel Filter _____ Full Flow Spin on Type
 2nd Stage Fuel Filter _____ Full Flow Spin on Type

Mazda W9 Engine Manual

SB Merriam

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'SB Merriam' text.

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