#### M CCULLOCH ENGINE MANUAL

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Left Side Determined by looking towards propeller from rear and

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or Bridgeboth 3 cycle on gifter off act of personners of the Cycles completes & St. Post Type St. St. Base Strapes 46-86. Property 1-16. Tag. Data — Carbonstor cide of engine 1-7. PROPELLER ROTATION. (See figure 1-1.) The propeler is directly attached to the cranicalisest. and direction of rotation is clocke is a when view at from the rear of the engine.

1-8. CYLINDER DESIGNATION (See figure 1-1.) Bigine cylinders are designated by numbers as follows:

#### SECTION I INTRODUCTION

#### 1-1. IDENTIFICATION.

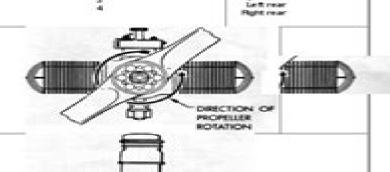
1-2. This publication is issued as the basic Handbook of Overhaul Instructions for the Affodel 0-100-1 Bigine Assembly (Affo Calloch Affodel 4018A), manufactured by Affodel Affords Corporation, 6101 West Century Boulevard, Los Angeles 45, California.

#### 1-3. SCOPE OF REOFMATION.

1-4. This handbook contains descriptive data and illustrations to facilitate understanding of the subject equipment and its individual components. Information relative to construction, maintenance and overhaul is contained herein. Section XII is a Table of Lintts which contains useful information relative to overhaul measurements and tolerances.

#### 1-5. BASIC OPERATIONAL CHARACTERISTICS.

1-6. BNDRE ORBITATION. In this publication the following terminology will be used in location of engine



COLUMN TO SER

Last Street.

Plight front



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Yan Bai

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