

## Basic G-codes

G-Codes vary from machine to machine)

G00 RAPID POSITIONING MOTION (X,Z,U,W,B) (SETTING 10, 104)  
G01 LINEAR INTERPOLATION MOTION (X,Z,U,W,B,F)  
G01 CHAMFERING AND CORNER ROUNDING (X,Z,U,W,B,K,R,A,F)  
G02 CW CIRCULAR INTERPOLATION MOTION (X,Z,U,W,I,K,R,F)  
G03 CCW CIRCULAR INTERPOLATION MOTION (X,Z,U,W,I,K,R,F)  
G04 DWELL (P) (P=seconds... milliseconds)  
G05 FINE SPINDLE CONTROL MOTION (X,Z,U,W,R,F) (LIVE TOOLING)  
G09 EXACT STOP, NON-MODAL  
G10 PROGRAMMABLE OFFSET SETTING (X,Z,U,W,I,L,P,Q,R)  
G14 MAIN-SPINDLE SHIFT TO SUB-SPINDLE  
G15 MAIN-SPINDLE SHIFT TO SUB-SPINDLE CANCEL  
G17 CIRCULAR MOTION XY PLANE SELECTION (G02-G03) (LIVE TOOLING)  
G18 CIRCULAR MOTION ZX PLANE SELECTION (G02-G03) (SETTING 56)  
G19 CIRCULAR MOTION YZ PLANE SELECTION (G02-G03) (LIVE TOOLING)  
G20 VERIFY INCH COORDINATE POSITIONING (SETTING 9 needs to be INCH)  
G21 VERIFY METRIC COORDINATE POSITIONING (SETTING 9 needs to be METRIC)  
G22 SPINDLE STOP, LEFT-THREADED, FIRST (X,Z,U,W,I,L,P,Q,R)  
G23 SPINDLE STOP, RIGHT-THREADED, FIRST (X,Z,U,W,I,L,P,Q,R)  
G24 SPINDLE STOP, LEFT-THREADED, SECOND (X,Z,U,W,I,L,P,Q,R)  
G25 SPINDLE STOP, RIGHT-THREADED, SECOND (X,Z,U,W,I,L,P,Q,R)  
G40 TOOL NOSE COMPENSATION CANCEL G41/G42 (X,Z,U,W,I,K) (SETTING 54)  
G41 TOOL NOSE COMPENSATION, LEFT (X,Z,U,W) (SETTING 43, 44, 58)  
G42 TOOL NOSE COMPENSATION, RIGHT (X,Z,U,W) (SETTING 43, 44, 58)  
G50 SPINDLE SPEED MAXIMUM RPM LIMIT (S)  
G51 RETURN TO MACHINE ZERO, CANCEL OFFSET (Yasnac)  
G52 WORK OFFSET COORDINATE POSITIONING (Yasnac)  
G52 GLOBAL WORK COORDINATE SYSTEM SHIFT (Fanuc)  
G53 MACHINE COORDINATE POSITIONING, NON-MODAL (X,Z,B)  
G54 WORK OFFSET COORDINATE POSITIONING #1 (SETTING 50)  
G55 WORK OFFSET COORDINATE POSITIONING #2  
G56 WORK OFFSET COORDINATE POSITIONING #3  
G57 WORK OFFSET COORDINATE POSITIONING #4

G154 REV  
G157 ACB  
(SETTING  
G154 SUB  
G155 LIVE  
G156 LIVE  
G200 INDI

Basic M-c  
M00 PROG  
M01 OPTI  
M02 END

<http://www.machinehelp.com>

M04 SPIN  
M05 SPIN  
M06 COO  
M08 COO  
M09 CHU  
M10 CHU  
M11 CHU  
M12 CHU  
M13 CHU  
M14 MAP  
M15 MAP  
M17 ROT  
M18 ROT  
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M22 TAIL  
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# Haas Cnc Milling Reference Guide

**F Rizvi**



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