

ENGINE COOLANT TEMPERATURE SWITCH

REMOVAL

- Remove the fuel tank cover. (C77-6)
- Drain a small amount of engine coolant. (C76-4)
- Disconnect the engine coolant temperature switch lead wire coupler.
- Place a rag under the switch and remove the engine coolant temperature switch. (1)



INSPECTION

- Check the engine coolant temperature switch by testing it at the bench as shown in the figure. Connect the temperature switch (1) to a circuit tester and place it in the oil contained in a pan, which is placed on a stove.
- Heat the oil to raise its temperature slowly and read the column thermometer (2) when the switch closes or opens.

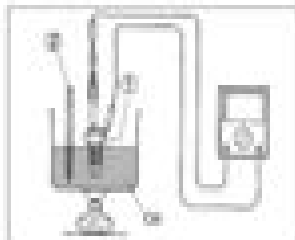
09000-25008 Multi-circuit tester set

Tester test indication: Continuity test (-/-)

Engine coolant temp. switch operating temperature
Standard (OFF→ON): Approx. 110°C (230°F)
(ON→OFF): Approx. 108°C (226°F)

CAUTION

- * Take special care when handling the temperature switch. It may cause damage if it gets a sharp impact.
- * Do not contact the engine coolant temperature switch (1) and the column thermometer (2) with a pan.



INSTALLATION

- Apply coolant to the threaded portion of the engine coolant temp. switch.

99104-31140 SUZUKI BOND "1200" (USA)

99006-31110 SUZUKI BOND "1200" (Others)

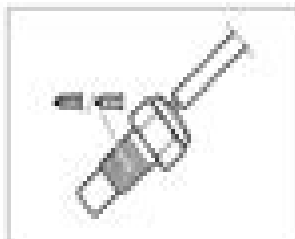
- Tighten the engine coolant temperature switch to the specified torque.

Engine coolant temperature switch:
10 N·m (2.0 kgf-m, 7.0 lb-ft)

CAUTION

- * Take special care when handling the temperature switch. It may cause damage if it gets a sharp impact.

- Install the fuel tank cover. (C77-6)
- Pour engine coolant. (C72-10)



THERMOSTAT

REMOVAL

- Remove the fuel tank cover. (C77-6)
- Drain a small amount of engine coolant. (C76-4)
- Place a rag under the thermostat case.
- Remove the thermostat case.
- Remove the thermostat.



INSPECTION

Inspect the thermostat pellet for signs of cracking.

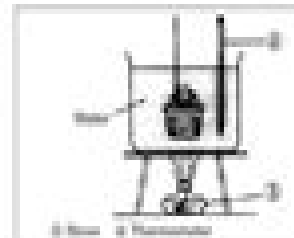
Test the thermostat at the bench for control action, in the following manner.

- Pass a string between flange, as shown in the photograph.
- Immerse the thermostat in the water contained in a beaker, as shown in the illustration. Note that the immersed thermostat is in suspension. Heat the water by placing the beaker on a stove and observe the rising temperature on a thermometer.



- Read the thermometer just when opening the thermostat. The reading, which is the temperature level at which the thermostat valve begins to open, should satisfy the standard value.

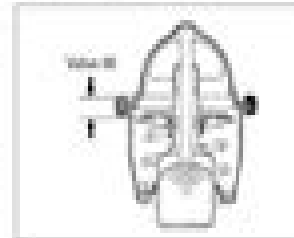
Thermostat valve opening temperature
Standard: 75.5-76.5°C (164-170°F)



- Keep on heating the water to raise its temperature.
- Just when the water temperature reaches specified value, the thermostat valve should have lifted by at least 3.0 mm (0.12 in).

Thermostat valve lift
Standard: Over 3.0 mm at 90°C (Over 0.12 in at 194°F)

- A thermostat failing to satisfy either of the two requirements (start-to-open temperature and valve lift) must be replaced.



INSTALLATION

- Install the thermostat in the reverse order of removal.
- Apply engine coolant to the rubber seal on the thermostat.
- After installing the thermostat, be sure to add engine coolant. (C72-10)
- Install the fuel tank cover. (C77-6)
- Tighten the thermostat case bolts to the specified torque.

Thermostat case bolts: 10 N·m (2.0 kgf-m, 7.0 lb-ft)



Lta500f Service Manual

**Jeff Kibler, Robert Maddox, John Harold
Haynes**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located on the right side of the light blue bar.

Lta500f Service Manual:

Suzuki LT-A500F Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha,2001 Union Agriculturist and Western Prairie Farmer ,1999-10 California Farmer ,2003 **Australian Viticulture** ,1996 Farm Journal and Country Gentleman ,2001 **Service Repair Manual** David Brown Tractors Ltd,1979 **Ford Mondeo Oct 2000 to Jul 2003 (X to 03 Reg) Petrol & Diesel** A. K. Legg,Peter T. Gill,2003 Hatchback Saloon Estate including special limited editions Does NOT cover ST220 models or facelifted range introduced July 2003 Petrol 1 8 litre 1798cc 2 0 litre 1999cc 4 cyl 2 5 litre 2495 2499 2544cc V6 Does NOT cover 3 0 litre V6 petrol engine Turbo Diesel 2 0 litre 1998cc Toyota Landcruiser Repair Manual ,2012-01-01 Series 78 79 100 105 6 8 cylinder engines with 4 5L 4 7L petrol and 4 2L diesel Model T Ford Factory Service Manual Ford Motor Company,David Grant. Sr. Stewart,2012-11-20 Complete illustrated instructions for all operations on the Model T Ford Service Manual Diamond T Motor Car Company. Service Dept,1948 Model T Ford Factory Service Manual David Grant Stewart (Sr.),2014 **John Deere 2240 Tractor Technical Service Repair Manual** ,1980-11-15 **1909 - 1927 Ford Model T & Model TT Service Manual - Detailed Instructions for Servicing Ford Cars** Ford Motor Company,2020-05-28 This 1909 1927 Ford Model T Model TT Service Manual Detailed Instructions for Servicing Ford Cars is a high quality licensed PRINT reproduction of the service manual authored by Ford Motor Company and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 320 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1909 1927 Ford models are covered Model T Model TT This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles **Taylorcraft BC12D Service Manual** Taylorcraft Aviation,2020-02-10 This version of the Taylorcraft BC12D Service Manual is a duplicate of the original publication by Taylorcraft Aviation This manual does NOT replace the FAA approved placards and operating limitations in a specific aircraft If a difference exists between this manual and the FAA approved placards operating limitations the FAA approved placards and operating limitations shall be the authority **Technical Service Manual** American Motors Corporation. Automobile Technical Service,1957 **Toyota Land Cruiser Automotive Repair Manual** Jeff Kibler,Robert Maddox,John Harold Haynes,2002 FJ60 FJ62 F70 F73 F75 F80 FZJ80 with petrol engines Service Manual ,1981 **Workshop Manual for Toyota Land Cruiser** Intereurope,1969 **Model T Ford Factory Service Manual** Ford Motor Company,David Grant Stewart, Sr.,2014-06-26 The very most valuable book for anyone who owns a Model T Ford Every operation on the car including complete disassembly and reassembly is covered with detailed instructions in large print and high resolution photographs of every step This book is so complete that it can also be used as a proper sequence of operations on other cars

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