

VOLUME 2 | FOURTH EDITION

Ludwig's Applied Process Design for Chemical and Petrochemical Plants

- Distillation • Petroleum fractionation
- Gas processing • Dehydration • Packed towers



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Ludwigs Applied Process Design For Chemical And Petrochemical Plants Fourth Edition

Katrin Zwirgmaier



Ludwig's Applied Process Design For Chemical And Petrochemical Plants Fourth Edition:

Ludwig's Applied Process Design for Chemical and Petrochemical Plants A. Kayode Coker, 2011-08-30 This complete revision of Applied Process Design for Chemical and Petrochemical Plants Volume 1 builds upon Ernest E Ludwig's classic text to further enhance its use as a chemical engineering process design manual of methods and proven fundamentals. This new edition includes important supplemental mechanical and related data nomographs and charts. Also included within are improved techniques and fundamental methodologies to guide the engineer in designing process equipment and applying chemical processes to properly detailed equipment. All three volumes of Applied Process Design for Chemical and Petrochemical Plants serve the practicing engineer by providing organized design procedures, details on the equipment suitable for application, selection and charts in readily usable form. Process engineers, designers and operators will find more chemical/petrochemical plant design data in Volume 2 Third Edition which covers distillation and packed towers as well as material on azeotropes and ideal/non-ideal systems. Volume 3 Third Edition which covers heat transfer, refrigeration systems, compression, surge drums and mechanical drivers. A. Kayode Coker is Chairman of Chemical Process Engineering Technology department at Jubail Industrial College in Saudi Arabia. He is both a chartered scientist and a chartered chemical engineer for more than 15 years and an author of Fortran Programs for Chemical Process Design Analysis and Simulation, Gulf Publishing Co and Modeling of Chemical Kinetics and Reactor Design, Butterworth-Heinemann. Provides improved design manuals for methods and proven fundamentals of process design with related data and charts. Covers a complete range of basic day to day petrochemical operation topics with new material on significant industry changes since 1995.

Ludwig's Applied Process Design for Chemical and Petrochemical Plants: Emphasizes how to apply techniques of process design and interpret results into mechanical equipment details. Rules of thumb A. Kayode Coker, 2007 Ludwig's Applied Process Design for Chemical and Petrochemical Plants Incorporating Process Safety Incidents A. Kayode Coker, 2024-06-08 Ludwig's Applied Process Design for Chemical and Petrochemical Plants Incorporating Process Safety Incidents Fifth Edition Volume One is ever evolving and provides improved techniques and fundamental design methodologies to guide the practicing engineer in designing process equipment and applying chemical processes to properly detailed hardware. Like its predecessor, this new edition continues to present updated information for achieving optimum operational and process conditions and avoiding problems caused by inadequate sizing and lack of internally detailed hardware. The volume provides both fundamental theories where applicable and direct application of these theories to applied equations essential in the design effort. This approach in presenting design information is essential for troubleshooting process equipment and in executing system performance analysis. Volume 1 covers process planning, flow sheeting, scheduling, cost estimation, economic factors, physical properties of liquids and gases, fluid flow, mixing of liquids, mechanical separations, process safety, pressure relieving devices, metallurgy and corrosion and process optimization. The book builds upon Ludwig's classic text to further

enhance its use as a chemical engineering process design manual of methods and proven fundamentals This new edition includes new content on three phase separation ejectors and mechanical vacuum systems process safety management HAZOP and hazard analyses and optimization of chemical process blending Provides improved design manual for methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day to day petrochemical operation topics Extensively revised with new materials on Non Newtonian fluids homogeneous and heterogeneous flow and pressure drop ejectors phase separation metallurgy and corrosion and optimization of chemical process blending Presents many examples using Honeywell UniSim Design software developed and executable computer programs and Excel spreadsheet programs Includes case studies of process safety incidents guidance for troubleshooting and checklists Includes Software of Conversion Table and 40 process data sheets in excel format **Ludwig's Applied Process**

Design for Chemical and Petrochemical Plants A. Kayode Coker,2010 The Fourth Edition of Applied Process Design for Chemical and Petrochemical Plants Volume 2 builds upon the late Ernest E Ludwig s classic chemical engineering process design manual Volume Two focuses on distillation and packed towers and presents the methods and fundamentals of plant design along with supplemental mechanical and related data nomographs data charts and heuristics The Fourth Edition is significantly expanded and updated with new topics that ensure readers can analyze problems and find practical design methods and solutions to accomplish their process design objectives A true application driven book providing clarity and easy access to essential process plant data and design information Covers a complete range of basic day to day petrochemical operation topics Extensively revised with new material on distillation process performance complex mixture fractionating gas processing dehydration hydrocarbon absorption and stripping enhanced distillation types **Ludwig's Applied Process**

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process engineers and provides an unrivalled reference on methods process fundamentals and supporting design data New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers double pipe heat exchangers and air coolers Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition along with batch heating and cooling of process fluids process integration and industrial reactors The book also looks at the troubleshooting of process equipment and corrosion and metallurgy Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various equipment types including heat exchanger sizing and compressor sizing with established design codes Batch heating and cooling of process fluids supported by Excel programs Applied Process Design for Chemical and Petrochemical Plants: Volume 1 Ernest E. Ludwig,1995-02-23 This expanded edition introduces new design methods and is packed with examples design charts tables and performance diagrams to add to the practical understanding of how selected equipment can be expected to perform in the process situation A major addition is the comprehensive chapter on process safety design considerations ranging from new devices and components to updated venting requirements for low pressure storage tanks to the latest NFPA methods for sizing rupture disks and bursting panels and more Completely revised and updated throughout The definitive guide for process engineers and designers Covers a complete range of basic day to day operation topics *Applied Process Design for Chemical and Petrochemical Plants* Ernest E. Ludwig,1965 **Industrial Chemical Process Analysis and Design** Mariano Martín Martín,2016-07-02 Industrial Chemical Process Analysis and Design uses chemical engineering principles to explain the transformation of basic raw materials into major chemical products The book discusses traditional processes to create products like nitric acid sulphuric acid ammonia and methanol as well as more novel products like bioethanol and biodiesel Historical perspectives show how current chemical processes have developed over years or even decades to improve their yields from the discovery of the chemical reaction or physico chemical principle to the industrial process needed to yield commercial quantities Starting with an introduction to process design optimization and safety Martin then provides stand alone chapters in a case study fashion for commercially important chemical production processes Computational software tools like MATLAB Excel and Chemcad are used throughout to aid process analysis Integrates principles of chemical engineering unit operations and chemical reactor engineering to understand process synthesis and analysis Combines traditional computation and modern software tools to compare different solutions for the same problem Includes historical perspectives and traces the improving efficiencies of commercially important chemical production processes Features worked examples and end of chapter problems with solutions to show the application of concepts discussed in the text **Chemical Process Equipment - Selection and Design (Revised 2nd Edition)** James R. Couper,W Roy Penney,James R. Fair PhD,2009-08-11 A facility is only as efficient and profitable as the equipment that is in it this highly influential book is a powerful resource for chemical

process or plant engineers who need to select design or configures plant sucessfully and profitably It includes updated information on design methods for all standard equipment with an emphasis on real world process design and performance The comprehensive and influential guide to the selection and design of a wide range of chemical process equipment used by engineers globally Copious examples of successful applications with supporting schematics and data to illustrate the functioning and performance of equipment Revised edition new material includes updated equipment cost data liquid solid and solid systems and the latest information on membrane separation technology Provides equipment rating forms and manufacturers data worked examples valuable shortcut methods rules of thumb and equipment rating forms to demonstrate and support the design process Heavily illustrated with many line drawings and schematics to aid understanding graphs and tables to illustrate performance data

Chemical Process Equipment James R. Couper,W Roy Penney,James R. Fair PhD,2012-12-06 Chemical Process Equipment is a results oriented reference for engineers who specify design maintain or run chemical and process plants This book delivers information on the selection sizing and operation of process equipment in a format that enables quick and accurate decision making on standard process and equipment choices saving time improving productivity and building understanding Coverage emphasizes common real world equipment design rather than experimental or esoteric and focuses on maximizing performance Legacy reference for chemical and related engineers who work with vendors to design specify and make final equipment selection decisions Copious examples of successful applications with supporting schematics and data to illustrate the functioning and performance of equipment Provides equipment rating forms and manufacturers data worked examples valuable shortcut methods and rules of thumb to demonstrate and support the design process Heavily illustrated with line drawings and schematics to aid understanding as well as graphs and tables to illustrate performance data

Chemical Engineering Design Ray Sinnott,Gavin Towler,2019-05-26 Chemical Engineering Design SI Edition is one of the best known and most widely used textbooks available for students of chemical engineering The enduring hallmarks of this classic book are its scope and practical emphasis which make it particularly popular with instructors and students who appreciate its relevance and clarity This new edition provides coverage of the latest aspects of process design operations safety loss prevention equipment selection and much more including updates on plant and equipment costs regulations and technical standards Includes new content covering food pharmaceutical and biological processes and the unit operations commonly used Features expanded coverage on the design of reactors Provides updates on plant and equipment costs regulations and technical standards Integrates coverage with Honeywell s UniSim software for process design and simulation Includes online access to Engineering s Cleopatra cost estimating software

Sustainable Design Through Process Integration Mahmoud M. El-Halwagi,2017-08-08 Sustainable Design through Process Integration Fundamentals and Applications to Industrial Pollution Prevention Resource Conservation and Profitability Enhancement Second Edition is an important textbook that

provides authoritative comprehensive and easy to follow coverage of the fundamental concepts and practical techniques on the use of process integration to maximize the efficiency and sustainability of industrial processes The book is ideal for adoption in process design and sustainability courses It is also a valuable guidebook to process chemical and environmental engineers who need to improve the design operation performance and sustainability of industrial plants The book covers pressing and high growth topics including benchmarking process performance identifying root causes of problems and opportunities for improvement designing integrated solutions enhancing profitability conserving natural resources and preventing pollution Written by one of the world s foremost authorities on integrated process design and sustainability the new edition contains new chapters and updated materials on various aspects of process integration and sustainable design The new edition is also packed with numerous new examples and industrial applications Allows the reader to methodically develop rigorous targets that benchmark the performance of industrial processes then develop cost effective implementations Contains state of the art process integration and improvement approaches and techniques including graphical algebraic and mathematical methods Covers topics and applications that include profitability enhancement mass and energy conservation synthesis of innovative processes retrofitting of existing systems design and assessment of water energy and water energy nexus systems and reconciliation of various sustainability objectives **Chemical Process**

Design and Integration Robin Smith, 2016-08-02 Written by a highly regarded author with industrial and academic experience this new edition of an established bestselling book provides practical guidance for students researchers and those in chemical engineering The book includes a new section on sustainable energy with sections on carbon capture and sequestration as a result of increasing environmental awareness and a companion website that includes problems worked solutions and Excel spreadsheets to enable students to carry out complex calculations **THERMAL DESALINATION**

PROCESSES - Volume I, 2020-09-19 Thermal Desalination Processes is a component of Encyclopedia of Water Sciences Engineering and Technology Resources in the global Encyclopedia of Life Support Systems EOLSS which is an integrated compendium of twenty one Encyclopedias These volumes discuss matters of great relevance to our world on desalination which is a critically important as clearly the only possible means of producing fresh water from the sea for many parts of the world The two volumes present state of the art subject matter of various aspects of Thermal desalination processes such as Multi Stage Flash evaporation MSF and Multi Effect Distillation MED and Mechanical Thermal Vapor Compression in addition to the Hybrid Desalination Systems Chemical Dosing For Desalination Control Scheme of the Plants Steady State Model Steady State Simulation Dynamic Model Economics and Performance of Desalination Plants Theses volumes are aimed at the following five major target audiences University and College Students Educators Professional Practitioners Research Personnel and Policy and Decision Makers **Guidelines for Engineering Design for Process Safety** CCPS (Center for Chemical Process Safety), 2012-04-10 This updated version of one of the most popular and widely used CCPS books provides

plant design engineers facility operators and safety professionals with key information on selected topics of interest The book focuses on process safety issues in the design of chemical petrochemical and hydrocarbon processing facilities It discusses how to select designs that can prevent or mitigate the release of flammable or toxic materials which could lead to a fire explosion or environmental damage Key areas to be enhanced in the new edition include inherently safer design specifically concepts for design of inherently safer unit operations and Safety Instrumented Systems and Layer of Protection Analysis This book also provides an extensive bibliography to related publications and topic specific information as well as key information on failure modes and potential design solutions

Chemical Process Engineering Volume 1 Rahmat Sotudeh-Gharebagh, A. Kayode Coker, 2022-03-25 Written by two of the most prolific and respected chemical engineers in the world this groundbreaking two volume set is the new standard in the industry offering engineers and students alike the most up to date comprehensive and state of the art coverage of processes and best practices in the field today This first new volume in a two volume set explores and describes integrating new tools for engineering education and practice for better utilization of the existing knowledge on process design Useful not only for students professors scientists and practitioners especially process chemical mechanical and metallurgical engineers it is also a valuable reference for other engineers consultants technicians and scientists concerned about various aspects of industrial design The text can be considered as a complementary text to process design for senior and graduate students as well as a hands on reference work or refresher for engineers at entry level The contents of the book can also be taught in intensive workshops in the oil gas petrochemical biochemical and process industries The book provides a detailed description and hands on experience on process design in chemical engineering and it is an integrated text that focuses on practical design with new tools such as Excel spreadsheets and UniSim simulation software Written by two industry and university s most trustworthy and well known authors this book is the new standard in chemical biochemical pharmaceutical petrochemical and petroleum refining Covering design analysis simulation integration and perhaps most importantly the practical application of Microsoft Excel UniSim software this is the most comprehensive and up to date coverage of all of the latest developments in the industry It is a must have for any engineer or student s library

The Chemical Engineer, 2007 **Petroleum Refining Design and Applications Handbook, Volume 5** A. Kayode Coker, 2023-07-13 PETROLEUM REFINING With no new refineries having been built in decades companies continue to build onto or reverse engineer and re tool existing refineries With so many changes in the last few years alone books like this are very much in need There is truly a renaissance for chemical and process engineering going on right now across multiple industries This fifth and final volume in the Petroleum Refining Design and Applications Handbook set this book continues the most up to date and comprehensive coverage of the most significant and recent changes to petroleum refining presenting the state of the art to the engineer scientist or student Besides the list below this groundbreaking new volume describes blending of products from the refinery applying the ternary diagrams and

classifications of crude oils flash point blending pour point blending aniline point blending smoke point and viscosity blending cetane and diesel indices The volume further reviews refinery operational cost cost allocation of actual usage project and economic evaluation involving cost estimation cash flow involving return on investment net present values discounted cash flow rate of return net present values payback period inflation and sensitivity analysis and so on It reviews global effects on the refining economy carbon tax carbon foot print global warming potential carbon dioxide equivalent carbon credit carbon offset carbon price and so on It reviews sustainability in petroleum refining and alternative fuels biofuels and so on impact of the overall greenhouse effects carbon capture and storage in refineries process intensification in biodiesel biofuel from green diesel acid gas removal and emerging technologies carbon capture and storage gas heated reformer unit pressure swing adsorption process steam methane reforming for fuel cells grey blue and green hydrogen production new technologies for carbon capture and storage carbon clean process design refinery of the future refining and petrochemical industry characteristics The text is packed with Excel spreadsheet calculations and Honeywell UniSim Design software in some examples and it includes an invaluable glossary of petroleum and petrochemical technical terminologies Useful as a textbook this is also an excellent handy go to reference for the veteran engineer a volume no chemical or process engineering library should be without Written by one of the world s foremost authorities this book sets the standard for the industry and is an integral part of the petroleum refining renaissance It is truly a must have for any practicing engineer or student in this area

Surface Operations in Petroleum Production, I G.V. Chilingarian, J.O. Robertson, S. Kumar, 1987-07-01 This is the first part of a two volume work which comes at a time when oil producers are taking a close look at the economy of oilfield operation and redesign of production technology to improve ultimate recovery The very high cost and risk of the search for new oilfields demands the re evaluation of production technology and reservoir engineering to improve the production characteristics of existing oilfields It is the aim of this work that it will be instrumental in the improvement of the global enhancement of oil production and ultimate recovery It is the outcome of extensive collaboration between experts in petroleum who have devoted their time to the lucid expression of the knowledge that they have acquired through experience in the evaluation and solution of field problems and development of economic field processes Oil production companies have been generous in their cooperation through assistance and encouragement to the authors and permission to publish data designs and photographs Together the two books provide a detailed and comprehensive coverage of the subject The physical and chemical properties of the fluids encountered by engineers in the field are clearly described The properties methods of separation measurement and transportation of these fluids gases condensate liquids derived from natural gas crude oils and oilfield waters are dealt with Following a presentation of the fluids and their process technology a series of chapters give a thorough discussion of every type of surface equipment that is encountered in the myriad aspects of oilfield operations ranging from waterflooding to new enhanced oil recovery techniques Included are all methods for pumping water control

production logging and corrosion control The coverage also extends to well completion and work over operations methods for design and operation of underground gas storage and a review of offshore technology Surface Operations in Petroleum Production is therefore a comprehensive reference which will be invaluable for field production managers and engineers as well as being an ideal text on production technology to complement the study of reservoir engineering

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