

ENGINE - INSPECTION/CHECK

1. Inspections

The inspection requirements for the engine have been categorized into Preflight and Postflight Inspections, Scheduled Inspections and Special Inspections.

Detailed instructions and information on each item in the inspection tables is in the referenced Operation and Maintenance Manual paragraphs.

NOTE: Inspections may require using a bright light (flashlight or equivalent) and a mirror.

NOTE: When applicable, review engine records for compliance with all mandatory Bulletins, Inspections and Airworthiness Directives.

NOTE: Review Engine Records for Time and/or Cycle Limited Parts. Review Components, Accessories and Modules time between overhaul.

NOTE: When local conditions dictate, it is the responsibility of the operator to increase the scope and/or frequency of checks and/or inspections to assure an adequate level of serviceability and safety.

Operating and maintenance personnel should be alert to recognize signs of engine abnormal operation that may be indicative of an impending engine difficulty. Any or all of the following engine abnormalities may be indicative of an impending engine difficulty and should be investigated to determine the cause and the required corrective action.

NOTE: Cracks in the horizontal and/or vertical fireshield can be indicative of abnormally high engine vibration.

NOTE: Broken, cracked, or fretted fuel, lube, or air tubes can be indicative of abnormally high engine vibration.

NOTE: Polishing of tube assemblies in the tube clamping areas can be indicative of abnormally high engine vibration.

NOTE: N₁ rotor coast-down that is more rapid than what is normally experienced can be indicative of an impending engine difficulty. Example: Coastdown from idle in 4-5 seconds can be indicative of binding in the N₁ rotor system.

A. Preflight and Postflight Inspections

Inspections that must be made before flight and after the final flight of the day are given in [Table 601](#).

NOTE: The following information will help when referencing Chapter 72-00-00 in the following [Tables \(601-604\)](#).

[Description and Operation](#) starts on page 1.

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M250 Engine Maintenance Manuals

Ensheng Dong



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