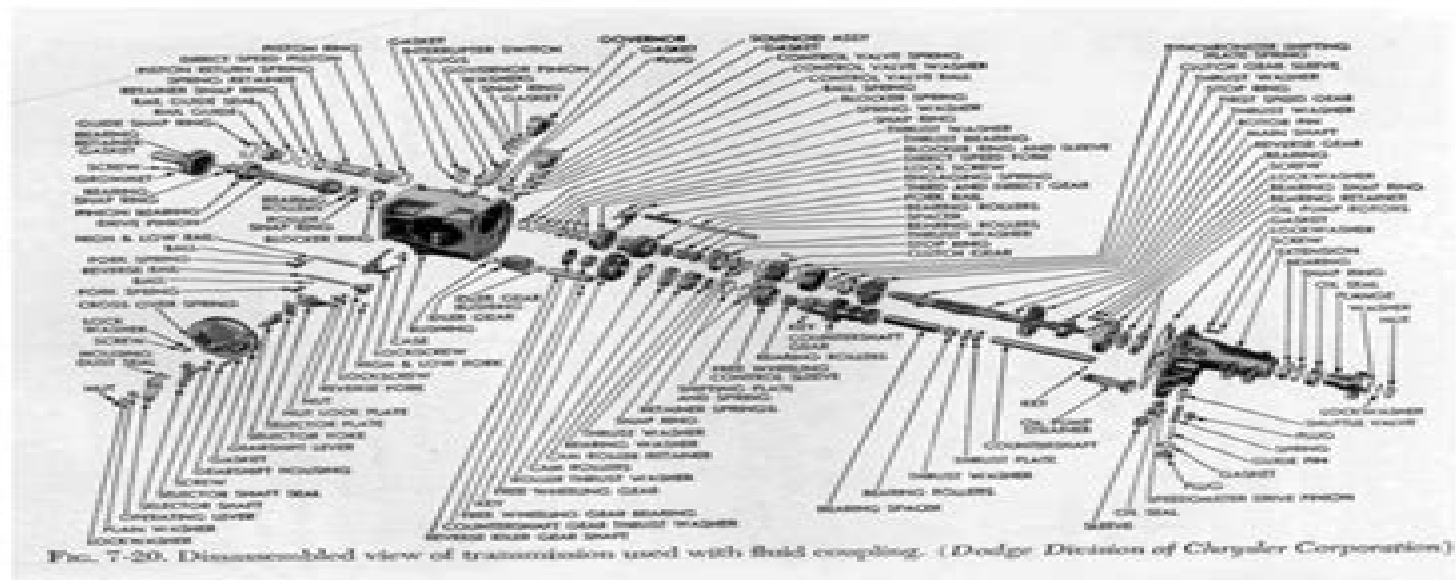


Servicing the gyro-matic transmission:

The complete disassembly and reassembly procedure for the gyro-matic transmission is as follows:

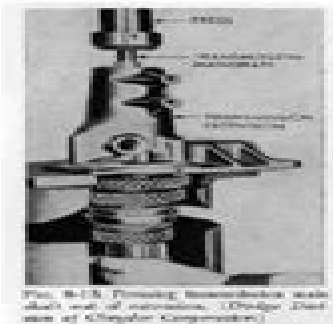


DISASSEMBLY:

1. Disassembly.

In actual practice, you probably would not disassemble the transmission any further than necessary to correct a trouble or to replace defective parts. All oil should be drained before disassembly. See Fig. 7-20, which is an exploded view of the complete transmission.

- a. Remove gearshift housing, brake drum with propeller-shaft flange, and extension housing with main-shaft assembly.
- b. Disassemble main shaft (type shown in Fig. 7-21), by first removing speedometer drive gear and rear oil seal. Then press main shaft out of extension (Fig. 9-13) and take other parts off main shaft.
- c. On type shaft with pin synchronizer (Fig. 4-7), put pan under gears to catch rollers and other parts loosened as gears are removed.
- d. For disassembly of other parts, please refer to fig. 7-20 and also to the applicable car shop manual.



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Sperry Gyroscope Company



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Rivers & Harbors ,1957 **Scientific and Technical Aerospace Reports** ,1984 *Gyro-compass and Gyro-pilot Manual* Sperry Gyroscope Company,1941 Mark XX: Gyro Compass Instruction Manual Sperry Gyroscope Company (Brooklyn, N.Y.),1965 *Operator's Manual* ,1988 **Instructions for Installing the Gyro-horizon and the Directional Gyro** ,1936 *Mark 22 Mod 0 Gyro-compass Equipment* Sperry Rand Corporation. Sperry Piedmont Co,1959

Instruction Manual for the Electric Gyro Horizon (type H.L.5). Sperry Gyroscope Company,1951 **Operation and Flight Control Instructions for the Gyro-horizon and the Directional Gyro** Sperry Gyroscope Company, inc,1936

Manual of the Gyro Compass (Sperry Type). Great Britain. Admiralty,1953 **Mariner's Gyro-Navigation Manual for Masters, Mates, Marine Engineers** Walter J. O'Hara, **Sperry Gyro-compass and Gyro-pilot: Manual** Sperry Gyroscope Company (Brooklyn, N.Y.),1944 **Sperry gyro-compass and gyro-pilot manual** ,1941 Commercial Instruction Book Sperry Gyroscope Company, inc,American Mail Line,Todds Shipyards Corporation,1961* **Instructions (15-405B) for the Operation and Installation of the Sperry Gyro-horizon and the Directional Gyro** Sperry Gyroscope Company, inc,1940 **Operator's Manual** ,1990 **The Brown Gyro Compass Equipment Technical Manual** W. E. May,Brown, S G Ltd,1953 *Mariner's Gyro-navigation Manual* Walter J. O'Hara,1951 **Instruction Manual for the Sperry Gyrosyn Compass Type C.L.2** Sperry Gyroscope Company, inc,1951 **Technical Manual Mark 19 Mod 3 Gyro-compass Equipment** United States. Navy Department. Bureau of Ships,Sperry Gyroscope Company, inc,1956

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