

## GRAVURE TROUBLE-SHOOTING GUIDE

DEFECT	PROCESS PROBLEM	PROBABLE CAUSE	TEST	POSSIBLE REMEDIES
<b>CHATTER</b>	Incorrect blade setting	Blade angle too sharp Too much blade pressure		Flatten blade angle Reduce blade angle
	Blade too sharp	High pigment ink sharpening blade	Solids test	Replace ink if out of spec
<b>INK FLOW</b>	Uneven ink flow from fountain	Dried ink on fountain Fountain set up incorrectly		Clean off the fountain Remount fountain
	Too little ink flow from fountain	Fountain too far away from cylinder Ink flow valve not open enough Ink filter clogged Ink pump not operating correctly Fountain baffles are plugged or bent	Pressure gauge	Adjust fountain closer to cylinder Open valve wider / check for blockage Change ink filter Replace ink pump Clean / adjust baffles
	Too much ink flow from fountain	Fountain too close to cylinder Ink flow valve open too wide		Adjust fountain away from cylinder Close valve slightly
<b>PICKING</b>	Ink not drying completely on web	Low temperature in dryer Low air flow in dryer Low steam pressure to dryer Press speed too high (small dryers only)	heat gun magnehelic	Raise dryer temperature Increase dryer air flow Notify maintenance Decrease press speed
	High ink viscosity	Solvent evaporation from ink	viscosity test	Slowly add more solvent to ink
	Incorrect pressure on impression roller	Too much pressure on impression roller Too little pressure on impression roller Impression roller is the wrong durometer Dirty impression roller Defective / uneven impression roller	measure nip flat area measure nip flat area durometer Tester	Decrease roller pressure Increase roller pressure Change roller durometer Clean the impression roller Change the impression roller
	Chill rollers too warm	Water supply not cold enough / not flowing	heat gun	Notify maintenance

# Gravure Trouble Shooting Guide

**Lauren Gardner**



## **Gravure Trouble Shooting Guide:**

## Unveiling the Energy of Verbal Beauty: An Psychological Sojourn through **Gravure Trouble Shooting Guide**

In some sort of inundated with monitors and the cacophony of immediate connection, the profound power and mental resonance of verbal art frequently disappear in to obscurity, eclipsed by the continuous assault of sound and distractions. However, nestled within the lyrical pages of **Gravure Trouble Shooting Guide**, a fascinating perform of fictional splendor that impulses with organic thoughts, lies an unique trip waiting to be embarked upon. Composed by a virtuoso wordsmith, that mesmerizing opus manuals visitors on an emotional odyssey, lightly exposing the latent potential and profound affect embedded within the intricate web of language. Within the heart-wrenching expanse of this evocative analysis, we will embark upon an introspective exploration of the book is central styles, dissect their interesting publishing type, and immerse ourselves in the indelible impact it leaves upon the depths of readers souls.

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pour cela nous avons coupé brunoise dans de petits carrés la carotte le poireau et l oignon et laissez les aller dans une grande casserole avec un trait d huile d olive extra vierge

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