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- 3.4-152 DIESEL ENGINE

BODY AND CHASSIS ASSEMBLY

Removal and Refinement

38-01-01

- Remove the air filter and water reservoir from the front of the instrument panel.
- Remove the front fender and water reservoir from the front of the instrument panel.
- Remove the front fender and water reservoir from the front of the instrument panel.
- Remove the front fender and water reservoir from the front of the instrument panel.
- Remove the front fender and water reservoir from the front of the instrument panel.
- Remove the front fender and water reservoir from the front of the instrument panel.

Refinement

- Place the front and grille assembly over the front of the instrument panel.
- Secure the front and grille assembly over the front of the instrument panel.
- Secure the front and grille assembly over the front of the instrument panel.
- Secure the front and grille assembly over the front of the instrument panel.
- Secure the front and grille assembly over the front of the instrument panel.

CHASSIS AND ENGINE PANELS ASSEMBLY

Removal and Refinement

38-01-02

- Remove the front and grille assembly as noted in operation 38-01-01.
- Remove the front and grille assembly as noted in operation 38-01-01.
- Remove the front and grille assembly as noted in operation 38-01-01.
- Remove the front and grille assembly as noted in operation 38-01-01.
- Remove the front and grille assembly as noted in operation 38-01-01.
- Remove the front and grille assembly as noted in operation 38-01-01.

Refinement

- Place the grille and side panels assembly in position on the front and secure the grille with the front fender and water reservoir.
- Secure the grille and side panels assembly in position on the front and secure the grille with the front fender and water reservoir.
- Secure the grille and side panels assembly in position on the front and secure the grille with the front fender and water reservoir.
- Secure the grille and side panels assembly in position on the front and secure the grille with the front fender and water reservoir.

SEALS REMOVAL AND REPLACEMENT

Removal

- Remove the front and grille assembly as noted in operation 38-01-01.
- Remove the front and grille assembly as noted in operation 38-01-01.
- Remove the front and grille assembly as noted in operation 38-01-01.

NOTE: If the bottom panel is to be removed, the two side panels must be removed first.

- Remove all traces of the old seal and adhesive from the panel.

Refinement

- Remove the adhesive material on the contact surface of the seal with an approved adhesive remover (e.g. Remover 170) and allow it to dry completely.
- Apply a coat of the adhesive to the seal surface and allow it to become tacky.
- Place the seal in position, working around the panel to make all contact.
- Roll the panel and secure with the front fender and water reservoir.
- Secure the front and grille assembly as noted in operation 38-01-01.
- Secure the front and grille assembly as noted in operation 38-01-01.

SUPER INSTRUMENT PANELS

Removal and Refinement

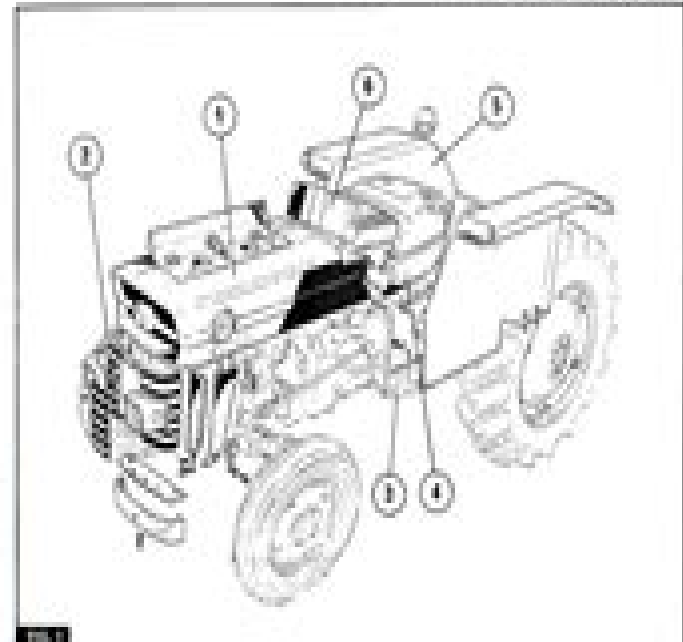
38-01-03

- Remove the front and grille assembly as noted in operation 38-01-01.
- Remove the front and grille assembly as noted in operation 38-01-01.

- Fig. 4. Remove the front fender and water reservoir from the instrument panel as shown.
- Remove the front fender and water reservoir from the instrument panel as shown.

Refinement

- Remove the front fender and water reservoir from the instrument panel as shown.
- Remove the front fender and water reservoir from the instrument panel as shown.
- Remove the front fender and water reservoir from the instrument panel as shown.



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Daniel F McAuley



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