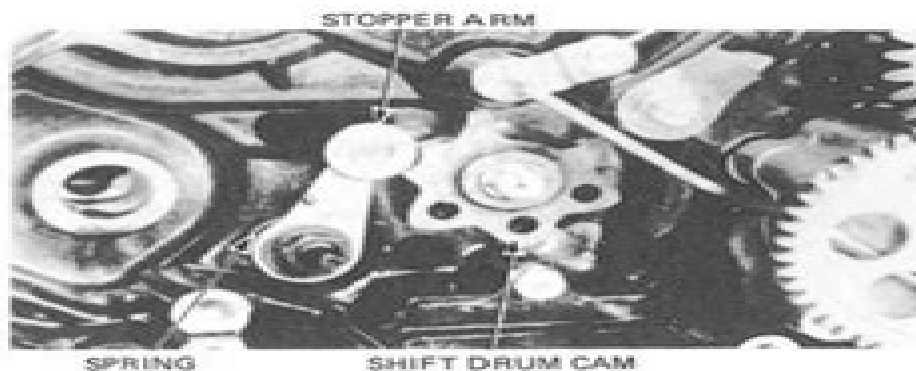


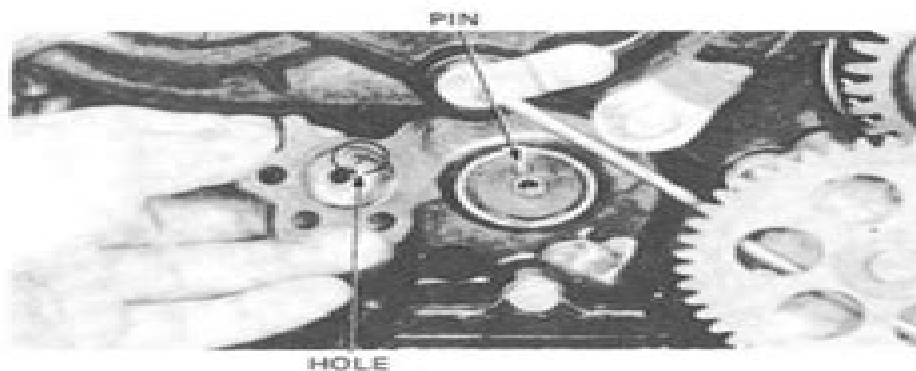
## GEAR SHIFT CAM REMOVAL

Remove the stopper arm, shift drum cam, and return spring.



## SHIFT DRUM CAM INSTALLATION

Install the shift drum cam, aligning its hole with the shift drum pin.

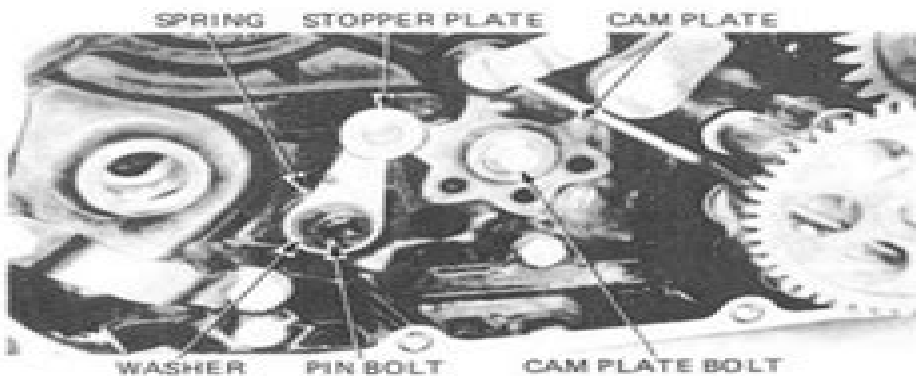


Apply locking agent to the threads of the cam plate bolt and tighten the bolt.

**TORQUE:** 10–14 N·m (1.0–1.4 kg-m, 7–10 ft-lb)

Install the spring, stopper arm, washer, and pin bolt.

**TORQUE:** 22–26 N·m (2.2–2.6 kg-m, 16–19 ft-lb)



# Honda 1983 Xl600r Service Manual

**Rachel Sandford**



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