

FASTENER TORQUE VALUES

6.1

FASTENER TORQUE VALUES IN THIS CHAPTER

The table below lists torque values for all fasteners presented in this chapter.

FASTENER	TORQUE VALUE		NOTES
Battery ground cable to transmission	66-114 in-lbs	7.5-12.9 Nm	6.10 TRANSMISSION CASE, Installation
Clutch actuator	100-120 in-lbs	11.2-13.6 Nm	6.7 SECONDARY CLUTCH ACTUATOR, Replacement
Clutch cable fitting	90-120 in-lbs	10.2-13.6 Nm	6.5 CLUTCH RELEASE COVER: CABLE CLUTCH, Assembly and Installation
Clutch fluid line flare nut	96-144 in-lbs	10.9-16.3 Nm	6.7 SECONDARY CLUTCH ACTUATOR, Replacement
Clutch fluid line flare nut	96-144 in-lbs	10.9-16.3 Nm	6.7 SECONDARY CLUTCH ACTUATOR, Replacement
Clutch fluid line flare nut	96-144 in-lbs	10.9-16.3 Nm	6.7 SECONDARY CLUTCH ACTUATOR, Replacement
Clutch fluid line flare nut - maximum torque	144-200 in-lbs	16.3-22.6 Nm	6.7 SECONDARY CLUTCH ACTUATOR, Replacement/Maximum torque in case of leak at normal torque.
Clutch fluid line flare nut - maximum torque	144-200 in-lbs	16.3-22.6 Nm	6.7 SECONDARY CLUTCH ACTUATOR, Replacement/Maximum torque in case of leak at normal torque.
Clutch release cover screws	132-156 in-lbs	14.9-17.6 Nm	6.5 CLUTCH RELEASE COVER: CABLE CLUTCH, Assembly and Installation
Mainshaft/countershaft nuts	85-95 ft-lbs	115.3-128.8 Nm	6.8 TRANSMISSION ASSEMBLY, Assembly
Neutral switch	120-180 in-lbs	13.6-20.3 Nm	6.10 TRANSMISSION CASE, Installation
Shift drum detent arm fastener	120-150 in-lbs	13.6-17.0 Nm	6.8 TRANSMISSION ASSEMBLY, Assembly
Shift drum lock plate fasteners	57-63 in-lbs	6.4-7.1 Nm	6.8 TRANSMISSION ASSEMBLY, Assembly
Shifter panel centering screw	18-23 ft-lbs	24.4-31.2 Nm	6.10 TRANSMISSION CASE, Assembly
Shifter peg screw	96-144 in-lbs	10.9-16.3 Nm	6.4 SHIFTER LINKAGE, Heel-Toe Shift Levers
Shifter rod jamnut	80-120 in-lbs	9.0-13.6 Nm	6.4 SHIFTER LINKAGE, Shifter Rod Adjustment
Shifter rod lever pinch screw, front lever	90-110 in-lbs	10.2-12.4 Nm	6.4 SHIFTER LINKAGE, Shifter Rod Lever, Front
Shifter rod lever pinch screw, transmission lever	18-22 ft-lbs	24.4-29.8 Nm	6.10 TRANSMISSION CASE, Assembly
Shifter rod to front lever nut	70-90 in-lbs	7.9-10.2 Nm	6.4 SHIFTER LINKAGE, Shifter Rod Adjustment
Shifter rod to front lever nut	70-90 in-lbs	7.9-10.2 Nm	6.4 SHIFTER LINKAGE, Shifter Rod Lever, Front
Shift lever pinch screw, heel and toe levers	18-22 ft-lbs	24.4-29.8 Nm	6.4 SHIFTER LINKAGE, Heel-Toe Shift Levers
Transmission bearing housing screws	22-25 ft-lbs	29.8-33.9 Nm	6.8 TRANSMISSION ASSEMBLY, Installation
Transmission drain plug	14-21 ft-lbs	19.0-28.5 Nm	6.8 TRANSMISSION ASSEMBLY, Installation
Transmission drain plug	14-21 ft-lbs	19.0-28.5 Nm	6.10 TRANSMISSION CASE, Installation
Transmission inner side cover screws	132-156 in-lbs	14.9-17.6 Nm	6.6 TRANSMISSION SIDE COVERS: HYDRAULIC CLUTCH, Installation
Transmission mounting bolts, 1st torque	15 ft-lbs	20.3 Nm	6.10 TRANSMISSION CASE, Installation
Transmission mounting bolts, final torque	34-39 ft-lbs	46.1-52.9 Nm	6.10 TRANSMISSION CASE, Installation
Transmission outer side cover screw	100-120 in-lbs	11.2-13.6 Nm	6.6 TRANSMISSION SIDE COVERS: HYDRAULIC CLUTCH, Installation

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