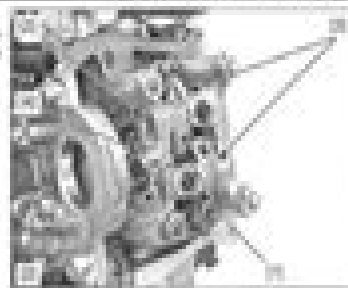


CYLINDER HEAD/VALVES

Remove the rocker arm shaft pressure bolts (1).
Push the rocker arm shafts (2) out from the opposite side of the cylinder head and remove the rocker arms (3).
Remove the camshaft stopper bolt/washer (4).



Turn the camshaft 180° so that the tab (1) on the camshaft flange (2) is facing backward, then remove the camshaft from the cylinder head.



INSPECTION

DECOMPRESSION SYSTEM

Turn the decompressor (1) with your finger.
Make sure that the decompressor operates smoothly and that the weight returns back in position.

If the decompressor is faulty, replace the camshaft as an assembly.



CAMSHAFT

Turn the outer race of each camshaft bearing (1) with your finger. This bearing should turn smoothly and quietly.

Also check that the bearing inner race fits tightly on the camshaft.

Replace the camshaft assembly if the bearing does not turn smoothly, quietly, or if they fit loosely on the camshaft.



CYLINDER HEAD/VALVES

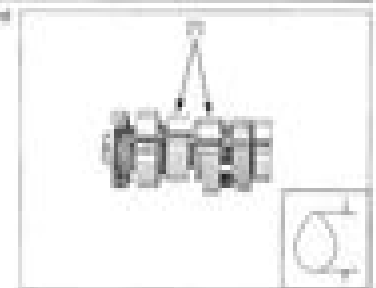
Check the cam lobes (1) for excessive wear and damage.

Measure the height of each cam lobe.

STANDARD:

IN: 33.610 – 33.634 mm (1.3230 – 1.3239 in)

EX: 33.393 – 33.423 mm (1.3147 – 1.3241 in)



ROCKER ARM/SHAFT

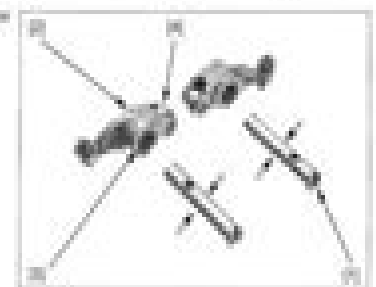
Check the rocker arm shafts (1) and rocker arms (2) for wear or damage.

Check the needle bearing (3) for wear or damage.
Turn the rocker arm rollers (3) with your finger.
The rollers should turn smoothly and quietly.

Measure the O.D. of each rocker arm shaft.

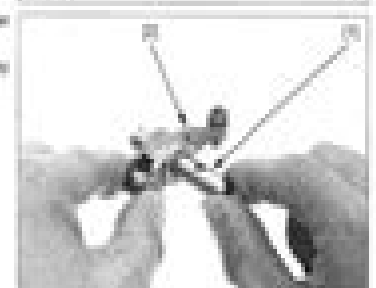
STANDARD:

INEX: 8.980 – 9.070 mm (0.3531 – 0.3569 in)



Temporarily install the rocker arm shaft (1) in the rocker arm (2).

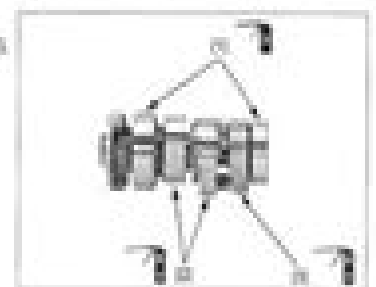
Check the rocker arm needle bearing for excessive play and rocker arm shaft for smooth movement.



INSTALLATION

Apply engine oil to the camshaft bearings (1).

Apply molybdenum oil solution to the cam lobes (2), decompressor (3) cam area and rotating surface.



Honda 150 Shi Maintenance Manual

**Mario Sprovieri, Ethel Eljarrat, Fabrizio
Bianchi**



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