

Installation

1. See Figure B-9. Place horizontal tube (3) in position. Connect hoses (1).
2. Install retainers (4).
3. Install clamps (2).
4. Fill and bleed coolant system. See 1.7 COOLANT, Drain and Fill Cooling System.

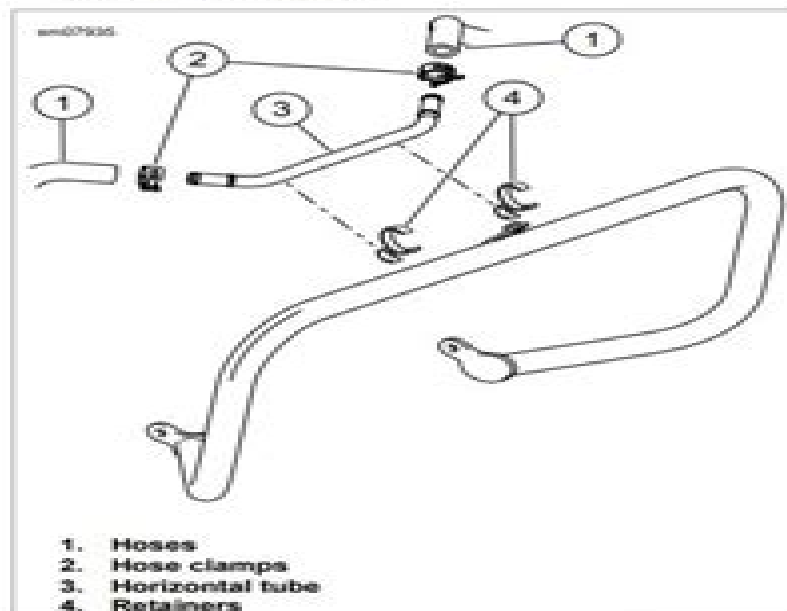


Figure B-9. Coolant Horizontal Line

RADIATOR

PART NUMBER	TOOL NAME
HD-41137	HOSE CLAMP PLIERS

Removal

1. Remove main fuse.
2. Remove fan. See 8.5 COOLING SYSTEM REPAIR, Cooling Fan.
3. Drain coolant. See 1.7 COOLANT, Drain and Fill Cooling System.
4. See Figure B-10. Remove clamps (1). See 8.5 COOLING SYSTEM REPAIR, Crimp Clamps.
5. Disconnect upper and lower hoses from radiator. Remove radiator.
6. **Right side:** Remove clamp (3). Remove filler assembly (2).

7. If necessary, remove gasket (4).

Installation

1. See Figure B-10. If removed, install **new** gasket (4). Carefully align to bosses and place gap (5) at bottom center.
2. **Right side:** Install filler assembly (2) using new clamp (3).
3. Connect hoses to radiator using **new** clamps (1).
4. Tighten crimp clamps using HOSE CLAMP PLIERS (Part No. HD-41137).
5. Install fan and assemble lower fairing. See 8.5 COOLING SYSTEM REPAIR, Cooling Fan.
6. Install main fuse.
7. Fill and bleed coolant system. See 1.7 COOLANT, Drain and Fill Cooling System.

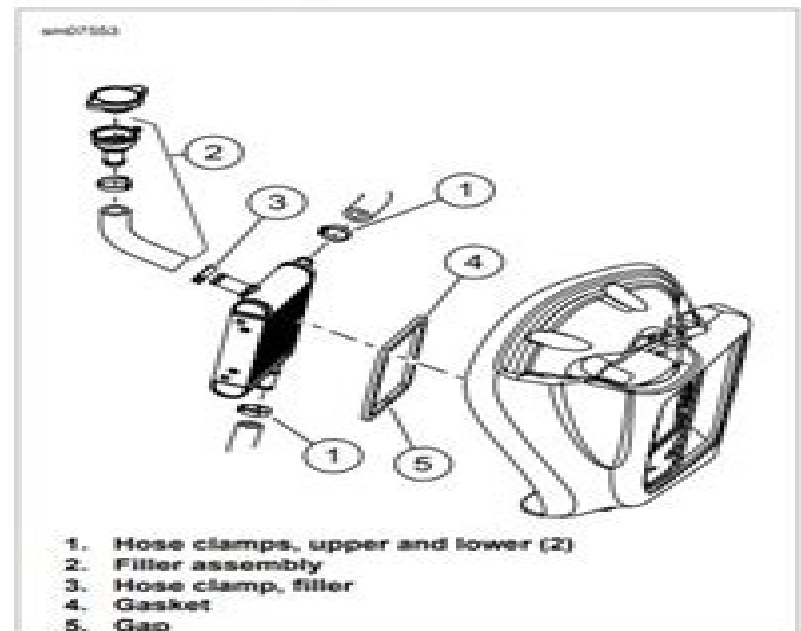


Figure B-10. Radiator

Harley Ultra Parts Manual

Robert R. Redfield



Harley Ultra Parts Manual:

How to Build a Harley-Davidson Torque Monster Bill Rook, Many people modify their Harley Davidson engines and find the results disappointing What they might not know and what this book teaches is that emphasizing horsepower over torque the usual approach makes for a difficult ride Author Bill Rook has spent decades perfecting the art of building torque monster V twin Harley engines Here he brings that experience to bear guiding motorcycle enthusiasts through the modifications that make a bike not just fast but comfortable to ride With clear step by step instructions his book shows readers how to get high performance out of their Harleys and enjoy them too **How to Rebuild and Restore Classic**

Harley-Davidson Big Twins 1936-1964 Rick Schunk, 2012-10-15 DIV When it comes to collector motorcycles none hold the allure of the classic Harley Davidson Big Twins built from 1936 to 1964 But owning and maintaining these temperamental machines provides endless challenges Even the most pristine restored example needs a tremendous amount of care maintenance and repair The rebuilding and restoring of these machines is not so much a defined task as a never ending process This book serves to guide owners through that process div Beginning with a practical section on understanding choosing and purchasing a classic Harley this book focuses on the nuts and bolts of classic Harley ownership Through step by step photography and thoughtful informative instruction the reader will learn how to disassemble a chassis rebuild a fork lace a wheel and paint the major parts for any restoration It also provides thorough instruction on repairing overhauling and restoring all major components such as the engine transmission and electrical system Field Manuals United States. War Department, 1946 *WALNECK'S CLASSIC CYCLE TRADER, MAY 2000* Causey Enterprises, LLC, *Popular Mechanics*, 1944-02 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle WALNECK'S CLASSIC CYCLE TRADER, AUGUST 2001 Causey Enterprises, LLC, WALNECK'S CLASSIC CYCLE TRADER, JUNE 1991 Causey Enterprises, LLC,

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