■ Visual KV Series (KV-10A/KV-10D/KV-16A/KV-16D//KV-24A/KV-24D/KV-40A/KV-40D)

Set up System Area here.

Device	Bit Address	Word Address	Particulars	
Input/Output Relay	00000 – 00915	000 – 009		U/H
	07000 – 17915	070 – 179		
Internal AUX Relay	01000 – 02915	010 – 019		
	03000 – 06915	030 – 069		
Special AUX Relay	02000 – 02915	020 – 029	*1	
Timer (contact)	T000 – T249	———		
Counter (contact)	C000 – C249	———		
High-Speed Counter Comparator (contact)	CTC0 – CTC3	———	*2	
Timer (set value)	———	TS000 – TS249		
Counter (set value)	———	CS000 – CS249		
Timer (current value)	———	TC000 – TC249		
Counter (current value)	———	CC000 – CC249		
Data Memory	———	DM0000 – DM1999	(*1, 5)	
Temporary Data Memory	———	TM00 – TM31	(*1, 5)	
Digital Trimmer	———	AT0 – AT1	*2	
High-Speed Counter (current value)	———	CTH0 – CTH1		
High-Speed Counter Comparator (set value)	———	CTC0 – CTC3		

*1 Some addresses are not available for writes.

*2 Not available for writes

Keyence Kv 10r Manual

Xue-Ren Wu,Zhong-Guang Wang

Keyence Kv 10r Manual:

CAD/CAM Robotics and Factories of the Future S. Narayanan,K. Gokul Kumar,K. Janardhan Reddy,P. Kuppan,2006 Presents state of the art research and case studies from over 150 Design Product Design Rapid Prototyping and Tooling Manufacturing Processes Micromachining and Miniaturisation Mechanism and Robotics Artificial Intelligence and Material Handling Systems *Programmable Logic Controllers* John W. Webb,Ronald A. Reis,1999 Useful for an undergraduate level course on PLCs or Electronic Controls this book provides coverage on programmable logic controllers It discusses applications for each PLC function and includes an array of examples and problems that help students achieve an understanding of PLCs **Instrumentation & Control Systems** ,1996 **Fatigue '99** Xue-Ren Wu,Zhong-Guang Wang,1999

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