

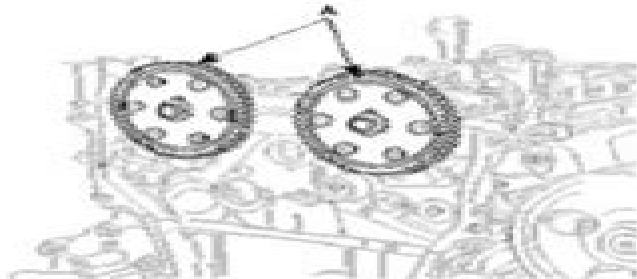
Removal

CYLINDER HEAD ASSEMBLY

7 Remove the timing chain.

(Refer to Timing system in this group)

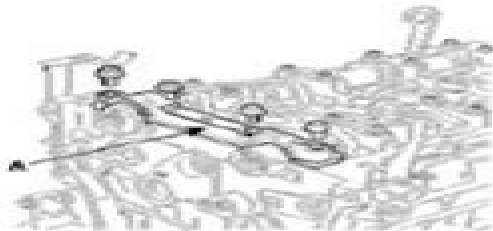
8 Remove the intake & exhaust camsprocket.



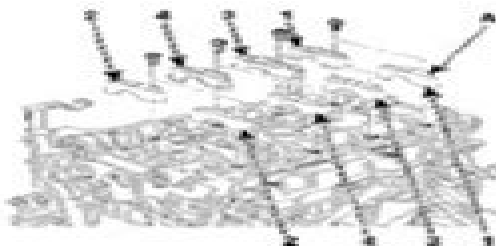
9 Remove the cam shaft.

EXAMPLE IMAGE

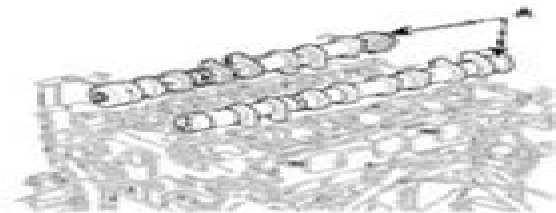
1) Remove the front cam shaft bearing cap (A).



2) Remove camshaft bearing cap (A), in the sequence shown.

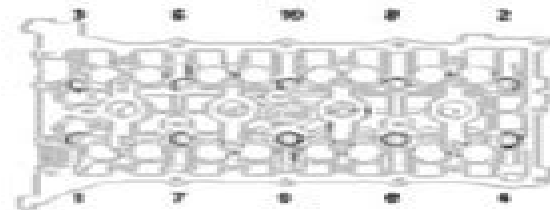


3) Remove the cam shaft (A).



10 Remove the cylinder head bolts, then remove the cylinder head.

1) Using triple square wrench, uniformly loosen and remove the 10 cylinder head bolts, in several passes, in the sequence shown. Remove the 10 cylinder head bolt and plat washers



CAUTION

Head warpage or crack could result from removing bolts in an incorrect order.

2) Lift the cylinder head from the dowels on the cylinder block and place the cylinder head on wooden blocks on a bench.

CAUTION

Be careful not to damage the contact surfaces of the cylinder head and cylinder block

11 Remove the cylinder head gasket

Kubota Engine Service Manual D9

L Manion



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Farmers and Consumers Market Bulletin ,2011 *Workshop Manual, Kubota Diesel Engines* ,198? **Engine Service Manual** O and R Engines, Incorporated,1969 Aerojet Engine Service Manual Aerojet-General Corporation,195? **D.2D Engine Repair Manual** ,1966 L Type Diesel Engine Repair Manual ,1980 **T & 2T Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department,1971 **2-cycle Engine Service Manual** Toro Company,1983 **L Type Diesel Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha,1982 **Service Manual** Caterpillar Tractor Company,1979 **Mazda Bongo Friendee Service Manual** JPNZ (Firm),2006 **Industrial Engine Service Manual for 2700 Range Engines** Ford Motor Company of Australia. Parts and Service Office,197? Engine D 100, TD 100 ,1974 *K-engine Repair Manual* Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department,1969 **Toyota H Engine Repair Manual** ,1980 Engine Service Manual ,1986 *Toyota T and 2T Engine Repair Manual* Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department,1977 **2M & M Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Dept,Toyota Motor Sales Co. Export-Technical Dept,1967 *Small Engines Service Manual* Implement & Tractor Publications. Technical Services Division,1954 *2M & M Engine Repair Manual* Mark Cook,Toyota Motor Sales Co., Ltd. Export-Technical Division,1966

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