



(1) Overload relief valve (R420S)
(2) Overload relief valve (R520S)

[6] Front Overload Relief Pressure



DANGER

- Do not make anybody approach the machine.

<Condition>



<Procedure>

- Remove the plug or the main pump and install a pressure gauge.
- Increase the main relief valve setting to 24.5 MPa (250 kgf/cm²) (3839 psi)
Refer to Front Main Relief Pressure
- With the engine running at the maximum speed, operate the tilt lever to relieve the cylinder.

<Specification>

	MPa kgf/cm ² (psi)	
	R420S, or	R520S, or
2600 rpm	24.0 ± 1.0 (245 ± 10) (3484 ± 142)	←

<Adjustment>

Tighten or loosen the overload relief valve adjusting screw on the left side of the control valve.

IMPORTANT

- Always adjust the main relief valve pressure setting to within the standard after the measurement. (Otherwise, the main relief valve will not be operated.)
- Adjust the screw by 15° turning and test the pressure.

Kubota R520s Service Manual

Xiaolong Qi



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