

(4) Timing Gear, Camshaft and Fuel Camshaft



Injection Pump, Fuel Feed Pump and Speed Control Plate

1. Remove the gasket head screws and nuts, and remove the injection pump (1).
2. Remove the screws and separate the speed control plate (2), taking care not to damage the governor spring (4).
3. Disconnect the governor spring (4), and remove the speed control plate (2).
4. Remove the fuel feed pump (3).

(When reassembling)

- Install the governor spring (4) to the governor lever (4) first and attach the speed control plate (2).
- Be sure to place the copper washers underneath fast screws (6). (Fast screws (6) in the upper of the speed control plate (2).)
- Position the stud (7) on the fork lever just under the stud (8) on the crankcase.
- Insert the injection pump (1) so that the control rod (10) should be pushed by the idling adjusting spring (16) at its end and the pin (11) on the rod engages with the stud (7) on the fork lever (as shown in the photo).

NOTE

- The sealant is applied to both sides of the soft metal gasket sheet. The liquid gasket is not required for assembling.
- Addition or reduction of valve (0.05 mm, 0.002 in.) delays or advances the injection timing by approx. 0.0007 rad (0.1°).
- In disassembling and replacing, be sure to use the same number of new gasket sheets with the same thickness.

- | | |
|------------------------------|------------------------------|
| (1) Injection Pump | (7) Stud of the Fork Lever |
| (2) Speed Control Plate | (8) Stud of Crankcase |
| (3) Fuel Feed Pump | (10) Idling Adjusting Spring |
| (4) Governor Spring | (11) Control Rod |
| (5) Governor Lever | (12) Pin |
| (6) Screws and Copper Washer | |

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Fan Drive Pulley

1. Secure the flywheel to keep it from turning.
2. Remove the fan drive pulley screws.
3. Drive out the fan drive pulley with a puller.

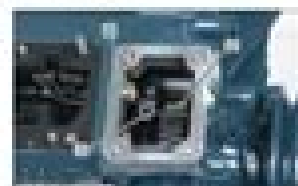
(When reassembling)

- Install the pulley to the crankshaft, aligning the mark (7) on them.
- Apply engine oil to the fan drive pulley retaining screws. And tighten them.

Tightening torque	Fan drive pulley screw	100 N·m (73.5 lbf·ft) 12.0 to 15.0 lbf·ft 16.0 to 19.0 N·m
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(7) Alignment Mark

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Gear Case

1. Disconnect the start spring (2) from the fuel lever (1).
2. Remove the screws (7) of inside the gear case and outside screws.
3. Remove the gear case (6).

(When reassembling)

- Apply a liquid gasket (Three Bond 1210 or equivalent) to both sides of the gear case gasket.
- Be sure to set three O-rings inside the gear case.

- | | |
|--------------------|------------------|
| (1) Fuel Lever | (2) Start Spring |
| (3) Fuel Lever Pin | (4) Gear Case |

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Idle Gear

1. Remove the external snap ring (2), the roller (3) and the idle gear (7).
2. Remove the idle gear shaft mounting screws (6).
3. Remove the idle gear shaft (5).

(When reassembling)

- Apply engine oil to the idle gear shaft mounting screws (6). And tighten them.
- Install the idle gear, aligning the mark (8) on the gears referring to the photo.

Tightening torque	Idle gear shaft mounting screws	6.0 to 11.0 N·m 4.5 to 8.0 lbf·ft 1.2 to 2.5 N·m
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- | | |
|------------------------|-------------------------------------|
| (1) Idle Gear | (6) Idle Gear Shaft Mounting Screws |
| (2) Idle Gear Roller | (7) Idle Gear Shaft |
| (3) External Snap Ring | (8) Alignment Mark |

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1. Understanding the eBook Kubota Z602 Parts Manual
 - The Rise of Digital Reading Kubota Z602 Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Z602 Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Z602 Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Z602 Parts Manual
 - Personalized Recommendations
 - Kubota Z602 Parts Manual User Reviews and Ratings
 - Kubota Z602 Parts Manual and Bestseller Lists
5. Accessing Kubota Z602 Parts Manual Free and Paid eBooks
 - Kubota Z602 Parts Manual Public Domain eBooks
 - Kubota Z602 Parts Manual eBook Subscription Services
 - Kubota Z602 Parts Manual Budget-Friendly Options

6. Navigating Kubota Z602 Parts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Z602 Parts Manual Compatibility with Devices
 - Kubota Z602 Parts Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Z602 Parts Manual
 - Highlighting and Note-Taking Kubota Z602 Parts Manual
 - Interactive Elements Kubota Z602 Parts Manual
8. Staying Engaged with Kubota Z602 Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Z602 Parts Manual
9. Balancing eBooks and Physical Books Kubota Z602 Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Z602 Parts Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota Z602 Parts Manual
 - Setting Reading Goals Kubota Z602 Parts Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota Z602 Parts Manual
 - Fact-Checking eBook Content of Kubota Z602 Parts Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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