



### Steps 14-cylinder Engine, ROPS Model

1. Remove the bolts (1) and the nut (4).
2. Remove the brake spring from the step (RH) (2). Remove the brake spring and the clutch spring from the step (LH) (3).
3. Remove the steps (2) (3).

(1) Bolt  
(2) Step (RH)

(3) Step (LH)  
(4) Nut

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### Sub-Frames 14-cylinder Engine Model

1. Place the rigid jack under the rear axle shaft.
2. Remove the transmission oil filter cartridge (1).
3. Loosen the sub-frame mounting bolts.
4. Remove the sub-frames (3) (7).

Tightening torque	Sub-frame mounting bolt for aluminum (M12)	39.2 to 45.7 Nm 4.0 to 4.6 kgf·m 39.2 to 39.2 lbf·ft
	Sub-frame mounting bolt for aluminum (M12)	60.4 to 72.5 Nm 6.4 to 7.6 kgf·m 49.3 to 55.5 lbf·ft
	Sub-frame mounting bolt for ordinary material (M12)	77.5 to 90.2 Nm 7.9 to 9.2 kgf·m 57.2 to 66.5 lbf·ft
	Sub-frame mounting bolt for ordinary material (M14)	120 to 150 Nm 12.0 to 15.0 kgf·m 90 to 111 lbf·ft

(1) Transmission Oil Filter Cartridge  
(2) Rigid Jack  
(3) Sub-frame (RH)  
(4) Bolt

(5) Nut  
(6) Steel Plate  
(7) Sub-frame (LH)

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# Kubota B1830 B2230 B2530 B3030 Factory Service Repair Manual

**M Lipman**



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