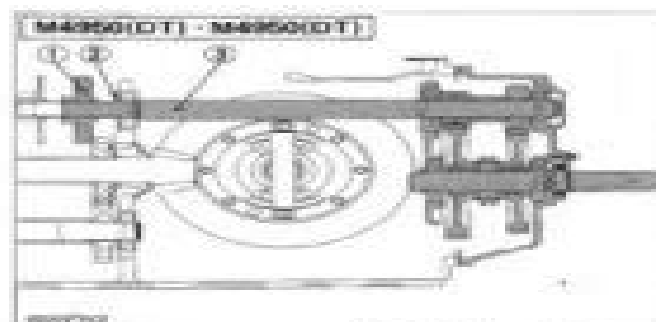


[2] TRANSMISSION CASE

(1) 3-T Gear
(2) External Circlip

(3) PTO Drive Shaft



(1) Spring
(2) Link 1



(3) Link Fulcrum Shaft Gear

DISASSEMBLY AND ASSEMBLY**Rear Cover and PTO Shaft**

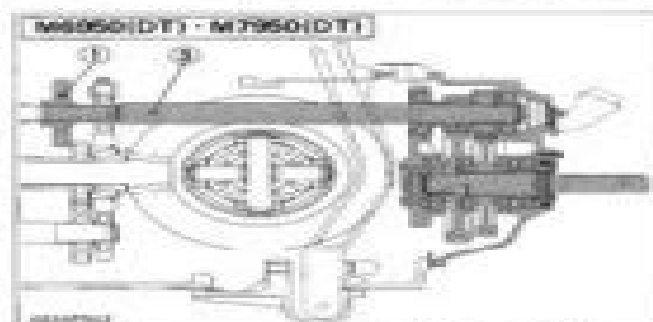
1. [M4950(DT) - M5950(DT)] Remove the external circlip (2) on the PTO drive shaft (3).
2. Remove the rear cover and PTO drive shaft as a unit. Then remove the 3-T Gear (1).
3. Disassemble the PTO shaft and gears.

(When reassembling)

[M4950 (DT) - M5950 (DT)]

- Replace the PTO shaft staking nut with a new one, and stake it firmly after tightening.

Tightening torque	PTO shaft staking nut	20N·m (or 204.3 kg·cm) 24.5 N·m (or 247.9 kg·cm) 490.4 N·m (or 500.2 kg·cm)
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(1) 3-T Gear

(2) PTO Drive Shaft

Link 1 [M6950 (DT) - M7950 (DT)]

1. Remove the spring (1).
2. Remove the plug of the link fulcrum shaft case (2).
3. Screw an M6 bolt to the fulcrum shaft to pull out the shaft.
4. Remove link 1 (3).

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Jianjun Gao



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