



11460-11469 10/01 11/40
 (1) Grip
 (2) PTO Clutch Lever
 (3) ATA PTO Cable
 (4) PTO Clutch Wire

PTO-Clutch Lever

1. Remove the grip (1) of PTO-clutch lever.
2. Pull out the cotter pin, and remove the PTO clutch wire (4).
3. Disconnect the ATA PTO cable (3) from the PTO clutch lever. (11460 only)
4. Unscrew the PTO clutch lever mounting screws, and remove the PTO clutch lever (2).

(When reassembling)

- Apply oil to the PTO clutch wire.

■ IMPORTANT

- After assembling the PTO-clutch wire, be sure to adjust the PTO belt tension. [See above.]
- After assembling the ATA PTO cable, be sure to adjust the cable. [See page 1-48.]

tightening torque	PTO-clutch lever mounting screws	23.5 to 27.5 N·m 2.4 to 2.8 kgf·m 1.7 to 20.2 ft·lb
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11460-11469 10/01 11/40
 (1) HST Belt
 (2) HST Tension Spring
 (3) Return Spring
 (4) Tension Bracket
 (5) Tension Arm 1
 (6) Engine Pulley
 (7) HST Tension Arm
 (8) PTO Tension Arm
 (9) HST Tension Arm

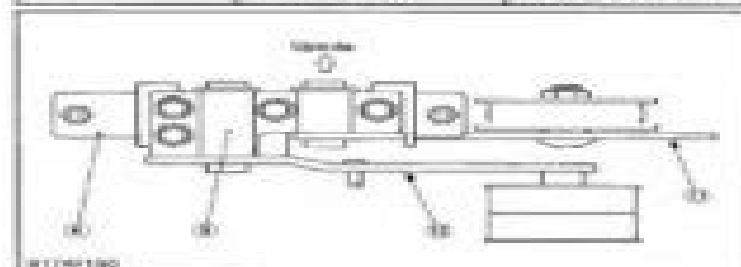
Tension Bracket

1. Remove the lower bonnet.
2. Remove the HST tension spring (2), and then remove the HST belt (1) from the engine pulley.
3. Remove the PTO tension spring (3) and return spring (4) from the tension arm 2 (5).
4. Unscrew the tension arm 2 mounting screw, and remove the tension arm 2 (5) from the tension arm 1 (6).
5. Unscrew the engine pulley mounting screw, and remove the engine pulley (7).
6. Unscrew the tension bracket mounting screws, and remove the tension bracket (4) with the PTO tension arm (8) and HST tension arm (9).

(When reassembling)

- Install the tension bracket as shown in the figure.

tightening torque	Tension arm 2 mounting screw	23.5 to 27.5 N·m 2.4 to 2.8 kgf·m 1.7 to 20.2 ft·lb
	Engine pulley mounting screw	48 to 55 N·m 4.9 to 5.7 kgf·m 35.3 to 41.2 ft·lb
	Tension bracket mounting screws	23.5 to 27.5 N·m 2.4 to 2.8 kgf·m 1.7 to 20.2 ft·lb



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