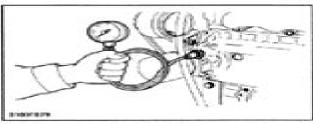
(5) Lubricating system

CHECKING





(1) Relief Valve

Engine Oil Pressure (See page 13)

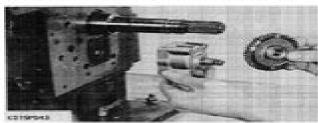
- Remove the oil pressure switch and install a pressure tester (Code No: 07916-32031).
- Start the engine and run it until it is warmed up, and measure the oil pressure both at idling and rated speed.
- If the oil pressure is less than the allowable limit, check the lubricating circuit.

Relief Valve

- Drain the engine oil and remove the oil filter cartridge to check it.
- Check the relief valve for dirt, and the seat and ball for damage.
- If damaged, replace.
- 4. Check the free length of spring.
- 5. If less than the allowable limit, replace.

Spring free length	Factory spec	35 mm 1 36 in.
	Allowable limit	30 mm 1.18 in.

DISASSEMBLING AND ASSEMBLING



Oil Pump

- Remove the pump gear nut.
- 2. Pull out the pump gear with a puller.
- 3. Remove the screws and the oil pump.

MOTE

 Loosen the pump gear nut while oil pump gear and drive gear are in mesh.

<u>Kubota V2203 B For Gehl Skidloader Diesel Engine</u> <u>Parts Manual</u>

A Gutmann

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