

Figure 1.1

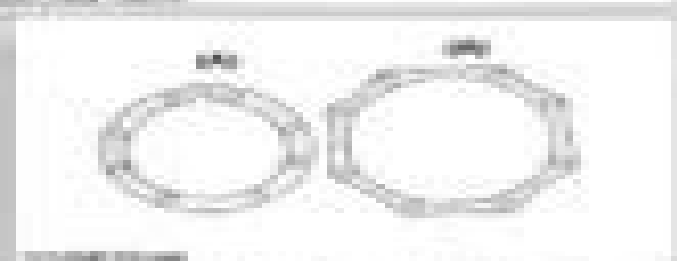


Figure 1.2



Figure 1.3



Figure 1.4



Figure 1.5

Sealing Case Cover and Crankshaft

NOTE

Before disassembling, check the side clearance of crankshaft. Also check it during reassembly.

1. Remove the bearing case cover mounting screws.
2. Remove the bearing case cover (2).
3. Remove the bearing case screw (2) (3).
4. Turn the crankshaft (4) to set the crank pin (7) of the first cylinder to the bottom dead center. Then draw out the crankshaft and the crank pin of the adjacent cylinder comes to the center of the first cylinder.
5. Turn the crankshaft by 240 deg. (360°) counter-clockwise to set the crank pin (8) of the second cylinder to the bottom dead center. Draw out the crankshaft until the crank pin of the first cylinder comes to the center of the first cylinder.
6. Repeat the above steps to draw out all the crankshafts.

Other reassembling

RECOMMEND

1. Install the crankshaft sub assembly, aligning the screw hole of main bearing case (2) (2) with the screw hole of cylinder block (7).
2. Apply engine oil to the seat and thread of bearing case screw (2) (2) and tightening it.
3. Fit the bearing case gasket and the bearing case cover gasket with correct direction (2).
4. Apply liquid-type gasket (Torque Seal 1215 or its equivalent) to both sides of a new bearing case cover gasket.
5. Install the bearing case cover (2) to position the casting mark "1" (2) on it upward.
6. Tighten the bearing case cover mounting screws with even force on the diagonal line.

Tightening torque	Bearing case cover mounting screws	Torque 10 N·m (1.0 kgf·m) Tighten 1/2 turn after 10 N·m (1.0 kgf·m)
	Bearing case screw (2)	20 N·m (2.0 kgf·m) 2.7 to 3.4 kgf·m 10 to 12.5 N·m

- (1) Cylinder block
(2) Main Bearing Case (2)
(3) Bearing Case Cover
(4) Fly Wheel (1)
(5) Bearing Case Screw (2)

- (6) Crankshaft
(7) Crank Pin
(8) Crank Pin
(9) Oil Pan

Kubota D782 Manual

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A red circular graphic with a gradient, appearing as a stylized sun or a lens flare, positioned to the right of the Kubota Kabushiki Kaisha text.

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Operator's Manual Kubota Kabushiki Kaisha, *Kubota Shop Manual* Penton Staff, 2000-05-24 Models L175 L210 L225 L225DT L260 Models B5100D B5100E B6100D B6100E B6100HST D B6100HST E B7100D B7100HST D B7100HST E Models L185 L235 L245 L275 L285 L295 L305 L345 L355 *Kubota Lawn Tractor. Model T1400, T1400H Workshop Manual* Kubota Tekkō Kabushiki Kaisha, 198? **Kubota Shop Manual** I & T Shop Service, 1985 **Kubota Shop Manual No. K-1**, 1985 *Technical Manual* Kubota (Firm)., 197? *Kubota Shop Manual No. K-3*, 1987 **Kubota Tiller Model AD70 Operator's Manual** Kubota, Kubota Shop Manual, 1986 **Kubota Lawn Tractor. Model T1400, T1400H Operator's Manual** Kubota Tekkō Kabushiki Kaisha, 198? **Kubota Shop Manual No. K-2**, 1986 **Kubota Shop Manual**, 1987-01-01 **Operator's Manual**, 1988 **International 634 Tractor Workshop Manual** International Harvester Company, 1970* **John Deere Shop Manual**, 1953 John Deere 830 Tractor Parts Manual, 1961-03-15 **Workshop Manual : Daihatsu 1000 Cab/cab Van Chassis**, 1984 Isuzu Workshop Manual, 1982 Part no C223 WE 141 This manual applies to the 1982 year and later models

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