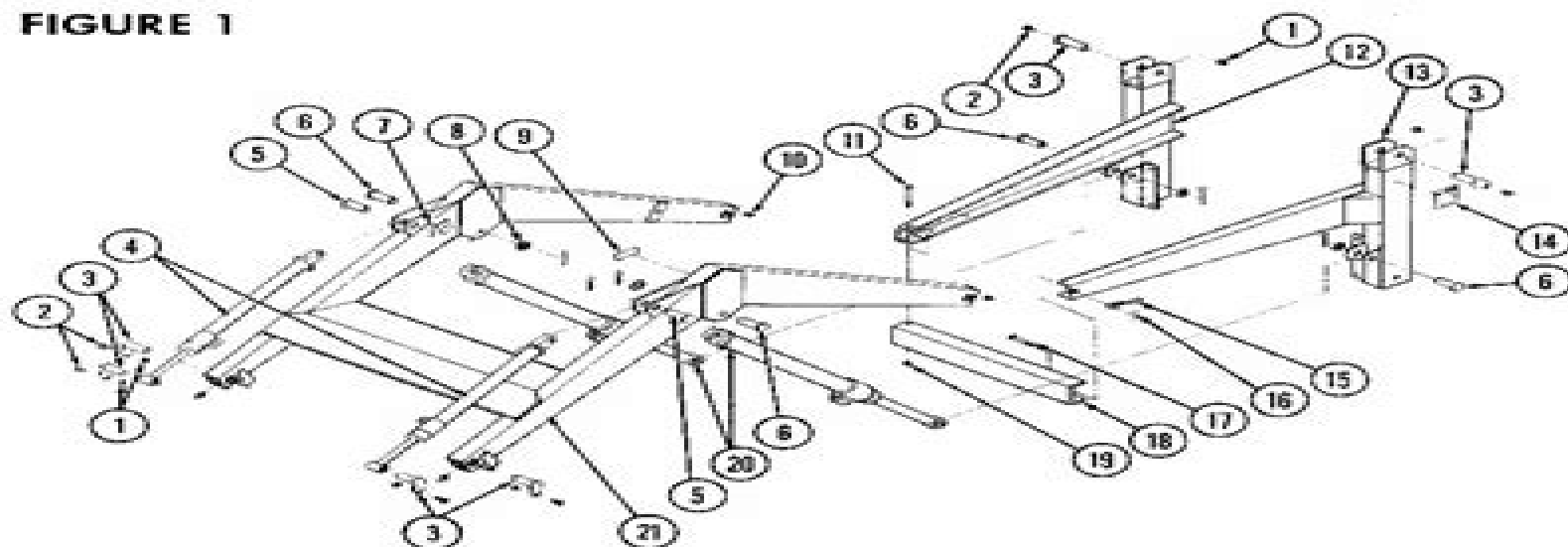


**FIGURE 1**



## ASSEMBLY INSTRUCTIONS

References to left hand, right hand, front and rear are as viewed from the tractor seat. Pin lengths are measured from center of cotter pin hole to end of pin, or from shoulder to end of pin.

### INSTALLING MOUNTINGS AND HOSES

Install mounting brackets and hoses on the tractor according to instructions packed with mounting kits.

### INSTALLING SIDE FRAMES

Using a hoist locate the side frames (12, 13 fig. 1)

over the mounting brackets. Using hardware from mounting kit secure side frame as specified in instructions packed with mounting kit.

### INSTALLING BUCKET ATTACHMENT

Attach bucket (5 or 7 fig. 3) to boom (21 fig. 1) and bucket cylinders (4 fig. 1) with 1" x 3-3/8 pins (3 fig. 1). Push lock tabs flush against bucket ears, align the holes and secure with 3/8 x 1" serrated machine screws (2 fig. 1) and lock nuts (1 fig. 1).

## PARTS LIST Figure 1 — Loader Main Assembly.

Item	Part No.	Description	Qty.
1	G9413534	NUT, Lock 3/8-16	6
2	G9431552	SCREW, Serrated Machine, 3/8-16 x 1"	6
3	7702	PIN, 1" x 3-3/8	6
4	4361	CYLINDER, Bucket	2
5	13909	PIN, 1" x 2-1/8	2
6	13812	PIN, 1" x 2-7/8	4
7	G103420	PIN, Cotter, 1/4 x 1-1/2	6
8	6120-4	BUSHING, Washer	4
9	15467	DECAL, Serial Number	1
10	6075-4	FITTING, Grease, 1/4-28	4

Item	Part No.	Description	Qty.
11	G189314	SCREW, Cap 1/2-13 x 4-3/4	1
12	7743	SIDE FRAME, Right	1
13	7735	SIDE FRAME, Left	1
14	7794	DECAL, Caution	1
15	4262-1	NUT, Handle, 7/16-14	1
16	G103385	PIN, Cotter, 1/8 x 1"	1
17	7825	BOLT, 7/16-14 x 3-1/4	1
18	7722	BUMPER	1
19	G9414074	NUT, Lock 1/2-13	1
20	7713	CYLINDER, Lift	2
21	7746	BOOM	1

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**Thomas Griffiths**



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