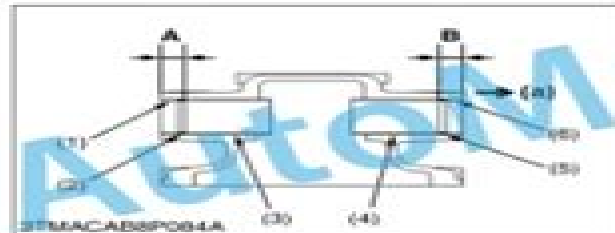


[4] SERVICING

(1) Hydraulic Cylinder



Hydraulic Cylinder Bore

1. Check the cylinder internal surface for scoring or damage.
2. Measure the cylinder I.D. with a cylinder gauge.
3. If the measurement exceeds the allowable limit, replace it.

| | | |
|---------------|-----------------|---|
| Cylinder I.D. | Factory spec. | 90.000 to 90.050 mm 3.5433 to 3.5452 in. |
| | Allowable limit | 90.150 mm 3.5492 in. |

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Clearance between Hydraulic Arm Shaft and Bushing

1. Measure the hydraulic arm shaft O.D. with an outside micrometer.
2. Measure the bushing I.D. with a inside micrometer, and calculate the clearance.
3. If the clearance exceeds the allowable limit, replace the bushing.

| | | |
|--|-----------------|--|
| Clearance between hydraulic arm shaft and bushing (Right side) | Factory spec. | 0.125 to 0.270 mm 0.00492 to 0.0106 in. |
| | Allowable limit | 0.50 mm 0.020 in. |

| | | |
|--|---------------|---|
| Hydraulic arm shaft O.D. (Right side) | Factory spec. | 44.920 to 44.950 mm 1.7685 to 1.7696 in. |
| Bushing I.D. (After press-fitted) (Right side) | Factory spec. | 45.075 to 45.150 mm 1.7746 to 1.7775 in. |

| | | |
|---|-----------------|---|
| Clearance between hydraulic arm shaft and bushing (Left side) | Factory spec. | 0.125 to 0.220 mm 0.00493 to 0.00866 in. |
| | Allowable limit | 0.50 mm 0.020 in. |

| | | |
|---|---------------|---|
| Hydraulic arm shaft O.D. (Left side) | Factory spec. | 39.920 to 39.950 mm 1.5717 to 1.5728 in. |
| Bushing I.D. (After press-fitted) (Left side) | Factory spec. | 40.075 to 40.140 mm 1.5778 to 1.5803 in. |

(When reassembling)

- When press-fitting a new bushing with a press-fitting tool (Refer to "B. SPECIAL TOOLS" at "G. GENERAL" section), observe the dimensions described in the figure.
- When press-fitting a new bushing, apply transmission fluid to the hydraulic cylinder liner boss and bushing.
- When press-fitting a new bushing, press-fit it so that each seam faces up.

| | | | |
|-------------------------------|-----------------|----------|---------------------------------------|
| Press-fit location of bushing | Reference value | A | 21.5 to 22.5 mm 0.847 to 0.885 in. |
| | | B | 24.5 to 25.5 mm 0.965 to 1.00 in. |

- (1) Collar (Left)
(2) O-ring
(3) Bushing (Left)
(4) Bushing (Right)
(5) O-ring
(6) Collar (Right)

- (a) Right Side
* Flush the end of collar with the end of hydraulic cylinder body

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Kubota Backhoe L45 Manual

M Walker



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1. Understanding the eBook Kubota Backhoe L45 Manual
 - The Rise of Digital Reading Kubota Backhoe L45 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Backhoe L45 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Backhoe L45 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Backhoe L45 Manual
 - Personalized Recommendations
 - Kubota Backhoe L45 Manual User Reviews and Ratings
 - Kubota Backhoe L45 Manual and Bestseller Lists
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 - Kubota Backhoe L45 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Backhoe L45 Manual
 - Highlighting and Note-Taking Kubota Backhoe L45 Manual
 - Interactive Elements Kubota Backhoe L45 Manual
- 8. Staying Engaged with Kubota Backhoe L45 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Backhoe L45 Manual
- 9. Balancing eBooks and Physical Books Kubota Backhoe L45 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Backhoe L45 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Backhoe L45 Manual
 - Setting Reading Goals Kubota Backhoe L45 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Backhoe L45 Manual
 - Fact-Checking eBook Content of Kubota Backhoe L45 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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