

OPERATOR'S MANUAL

INCLUDING: SERVICE KITS, TROUBLESHOOTING, PARTS LIST,
DISASSEMBLY AND REASSEMBLY.

AF0860-XX

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8" AIR MOTORS 6" STROKE Also covers 637489 service kits



**READ THIS MANUAL CAREFULLY BEFORE INSTALLING,
OPERATING OR SERVICING THIS EQUIPMENT.**

It is the responsibility of the employer to place this information in the hands of the operator. Keep for future reference.

THIS MANUAL COVERS THE FOLLOWING MODELS

MODEL	
AF0860	AF0860-01

SERVICE KITS

- Use only genuine ARO® replacement parts to assure compatible pressure rating and longest service life.
- 637489 for general repair of all air motors.

GENERAL DESCRIPTION

- ⚠ **WARNING** DO NOT EXCEED MAXIMUM OPERATING PRESSURE AS INDICATED ON PUMP MODEL PLATE.
- ⚠ **WARNING** REFER TO GENERAL INFORMATION SHEET FOR ADDITIONAL SAFETY PRECAUTIONS AND IMPORTANT INFORMATION.
- This manual only covers the air motor section. It is one of four documents which support an ARO pump. Replacement copies of these forms are available upon request.
 - ☐ Pump Model Operator's Manual.
 - ☐ General Information for Air Operated or Hydraulically Operated Pumps.
 - ☐ Lower Pump End Operator's Manual.
 - ☒ Air or Hydraulic Motor Operator's Manual.
- The 8" air motor is a general purpose power unit and is used with many 2-ball, 4-ball, and chop check pumps. It utilizes tie rod type construction for easy breakdown and it connects to the various lower ends via tie rods for easy operation. Consult pump model operator's manual for specific instructions.

MODEL DESCRIPTION CHART

A F 08 X X - XX	
Air Motor Diameter 08 - 8"	
Stroke Length 6 - 6"	
Air Motor Base/Rod Combination 0 - Divorced pump base with quick coupled rod connection. (See Figure 3)	
Air Motor Options 01 - Integrated On/Off Valve and Regulator	

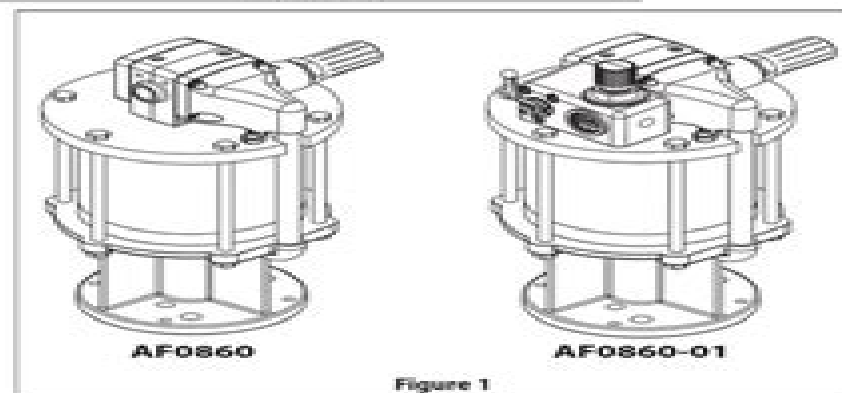


Figure 1

OPERATING AND SAFETY PRECAUTIONS

- DO NOT EXCEED MAXIMUM AIR INLET PRESSURE OF 120 PSI (8.3 BAR) OR 75 CYCLES PER MINUTE.
- ⚠ **CAUTION** High pressure equipment – Always disconnect air supply and relieve material pressure before attempting to service.
- A ground lug is located on the air motor. This ground lug allows proper grounding of the pump.

MATERIAL CODE

(AL) = Aluminum	(DS) = Acetal
(BR) = Buna Nitrile	(PP) = Polypropylene
(BR) = Brass	(SS) = Stainless Steel
(BD) = Bronze	(EP) = Epoxy - Fiberglass Filament Reinforced
(CS) = Carbon Steel	(CK) = Ceramic

DISASSEMBLY OF AIR MOTOR

NOTE: All threads are right hand.

1. Force the piston assembly up by pushing the (115) rod toward the top of the air motor.
2. Remove the (155) muffler/(201) muffler assembly for ease of disassembly.
3. Remove the four (138) socket head screws from the (140) head manifold and the one (138) socket head screw from the (122) head plate. Remove the (140) head manifold by pulling up and outward to remove from tubes (114) and (137).

(continued on page 3)

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**National Research Bureau (Chicago,
Ill.)**



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NRB Sales Training Manual National Research Bureau (Chicago, Ill.),1953 **Depot Operations** United States. Army. Quartermaster Corps,1954 **Air Force Manual** United States. Department of the Air Force,1973 **Manual** International Council for Scientific Management,1952 Field Manuals United States. War Department,1948 *Pulp and Paper Manual of Canada* ,1961 **Mergent Industrial Manual** ,2003 **Mergent Moody's Industrial Manual** ,1999
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