

1. Verify that two ring dowels are in place on side door flange. Hang a new gasket on the ring dowels.
2. Squirt a liberal amount of clean transmission lubricant into the main drive gear to prelube needle bearings. Install the assembled side door into the transmission case. See Figure 7-22.

NOTE

Be sure the transmission lubricant filler plug/dipstick is completely removed before attempting to install the side door. Contact with the filler plug/dipstick will prevent side door removal and may cause parts damage.

3. Start the two longer socket head screws (with captive washers) to fasten transmission exhaust bracket and bottom of side door to the transmission case. Start the six remaining screws. Alternately tighten eight screws to 13-18 ft-lbs (17.6-24.4 Nm) in the pattern shown in Figure 7-23.
4. Rotate shifter pawl forward and then lower free end to engage shifter cam. Remove and discard the cover gasket.
5. Obtain a **new** top cover gasket and align the holes with those in the transmission case. Align the holes in the top cover with those in the gasket. Install the six socket head screws and tighten to 8-11 ft-lbs (9.5-14.9 Nm).
6. Install preformed vent hose to top cover fitting, if removed.
7. Insert push rod into mainshaft bore. Install oil slinger.
8. Install the clutch release cover. See Section 7.4 CLUTCH RELEASE COVER, ASSEMBLY/INSTALLATION.

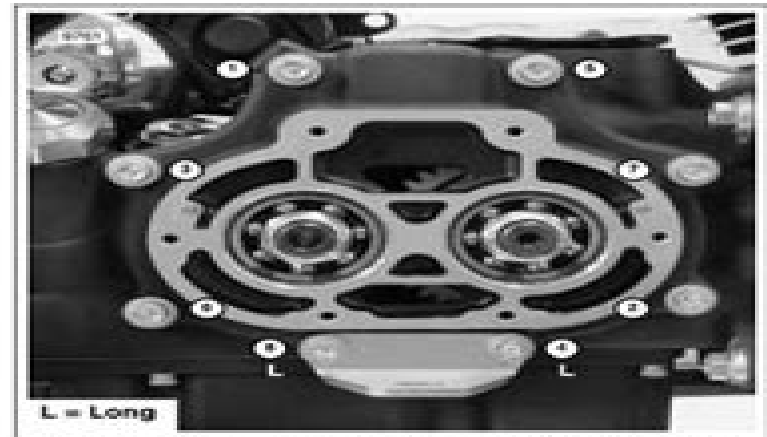


Figure 7-23. Transmission Side Door Screw Size and Torque Sequence

9. Install the bearing inner race on the transmission mainshaft. See Section 6.5 PRIMARY CHAINCASE, MAIN-SHAFT BEARING INNER RACE, INSTALLATION.
10. Install the primary chaincase. Install the clutch assembly, primary chain, and compensating sprocket components. Install the primary chaincase cover. See Section 6.5 PRIMARY CHAINCASE, INSTALLATION.
11. Install the exhaust system. See Section 2.38 EXHAUST SYSTEM, INSTALLATION.

Harley Davidson Flht Service Manual

Donny Petersen



Harley Davidson Flht Service Manual:

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Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1991 **Harley-Davidson Sportster Service and Repair Manual** John H. Haynes, 2008 Haynes Repair Manual for the Harley Davidson 1970 thru 2008 Sportster has clear instructions and hundreds of color photographs to help you perform anything from simple maintenance to basic repairs Whether you re a beginner or a pro you can save big with Haynes Complete coverage for your Harley Davidson 1970 thru 2008 Sportster Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section **WALNECK'S CLASSIC CYCLE TRADER, JANUARY 2007** Causey Enterprises, LLC, *Clymer Harley-Davidson H-D Panheads 1948-1965* Penton Staff, 1992-06-01 Harley Davidson Panheads are very popular machines built with precision engineering to ensure a long life on the road With the help of the Clymer Harley Davidson H D Panheads 1948 1965 Repair Manual in your toolbox you will be able to maintain service and repair your vintage motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too *Harley-Davidson Service Manual* Harley-Davidson Motor Company, 1976* *Harley-Davidson Sportster '70 to '13* John Haynes, 2016-05-01 Complete coverage for your Harley Davidson Sportster for 1970 to 2013 covering Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color *Harley-Davidson Twin Cam 88 Service and Repair Manual* Alan Ahlstrand, 2003 Every Haynes motorcycle manual is based on a complete teardown and rebuild and contains hundreds of photos with step by step instructions comprehensive routine maintenance and troubleshooting information and detailed wiring diagrams In addition to the standard repair manuals many of the titles are now in the Superbike format Superbike manuals offer numerous extra features including color

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