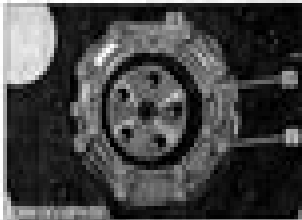


## (E) Flywheel and Crankshaft



### Flywheel

1. Secure the flywheel to keep it from falling, using a flywheel stopper.
2. Remove all flywheel screws (1) and then remove the flywheel (2).

#### (When reassembling)

- Align the "TDC" mark (a) on the outer surface of the flywheel horizontally with the alignment mark (b) on the rear end plate, then fit the flywheel in position.
- Apply engine oil to the threads and the underside surface of the flywheel screws and fit the screws.

Tightening torque	Flywheel screw	10 N·m (9.1 ft·lb) 1.5 ft·lb (2.0 N·m)
-------------------	----------------	---

- (1) Flywheel screw (a) TDC Mark  
(2) Flywheel (b) Alignment Mark

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### Bearing Case Cover

1. Remove the bearing case cover mounting screws.
2. Remove the bearing case cover (2).

#### (When reassembling)

- Fit the bearing case gasket (3) and the bearing case cover gasket (4) with correct directions.
- Install the bearing case cover (2) to position the loading mark "TOP" on it upward.
- Apply engine oil to the oil seal (5) to be careful that it is not rolled when installing.
- Tighten the bearing case cover mounting screws with even force on the diagonal line.

Tightening torque	Bearing case cover mounting screw	4.0 ft·lb (5.3 N·m) 1.0 ft·lb (1.3 N·m) 1.0 ft·lb (1.3 N·m)
-------------------	-----------------------------------	---

- (1) Bearing Case Cover Mounting Screw (Gasket)  
(2) Bearing Case Cover Mounting Screw (Gasket)  
(3) Bearing Case Gasket  
(4) Bearing Case Cover Gasket  
(5) Oil Seal  
(6) Bearing Case Cover  
(7) Top Mark "TOP"  
(8) Gasket

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### Crankshaft Assembly

1. Remove the main bearing case screw (1).
2. Put out the crankshaft assembly.

#### ■ IMPORTANT

- Be careful to protect crankshaft bearing 1 from scratches, caused by the crank gear, etc. (Wrap the gear in vinyl tape, etc.)

#### (When reassembling)

- Clean the oil passage of the crankshaft with compressed air.
- Apply oil to the main bearing case screw (1).
- Install the crankshaft assembly, aligning the screw hole of main bearing case with the screw hole of crankcase.
- Clean the oil passage of the crankshaft with compressed air.

#### (Raptor 700 (2012-24) and Raptor 700 (2013-24))

Tightening torque	Main bearing case screw 1	21 N·m (15.1 ft·lb) 1.7 ft·lb (2.3 N·m) 21 N·m (15.1 ft·lb)
-------------------	---------------------------	---

#### (Raptor 700 (2015-24))

Tightening torque	Main bearing case screw 1	21 N·m (15.1 ft·lb) 1.7 ft·lb (2.3 N·m) 21 N·m (15.1 ft·lb)
-------------------	---------------------------	---

#### (1) Main Bearing Case Screw 1

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### Main Bearing Case Assembly

1. Remove the two main bearing case screws (1) of each main bearing case.
2. Remove the main bearing case from crankshaft.

#### (When reassembling)

- Clean the oil passage in the main bearing case.
- Apply clean engine oil on the bearings.
- Install the main bearing case assemblies in the original positions.
- Since diameters of main bearing cases vary, install them in order of markings (a) (A, B, C) from the gear case side.
- Match the alignment numbers (a) on the main bearing case assembly 1.
- When installing the main bearing case 1 and 2, face the mark "FLYWHEEL" to the flywheel.
- Install the thrust bearing (3) with its oil groove facing outward.
- Make sure that the main bearing case moves smoothly after tightening the main bearing case screw 1 to the specified torque.

#### (Raptor 700 (2012-24) and Raptor 700 (2013-24))

Tightening torque	Main bearing case screw 1	15 N·m (10.9 ft·lb) 1.0 ft·lb (1.3 N·m) 15 N·m (10.9 ft·lb)
-------------------	---------------------------	---

#### (Raptor 700 (2015-24))

Tightening torque	Main bearing case screw 1	21 N·m (15.1 ft·lb) 1.7 ft·lb (2.3 N·m) 21 N·m (15.1 ft·lb)
-------------------	---------------------------	---

- (1) Main Bearing Case Assembly 1 (a) Alignment Number  
(2) Main Bearing Case Screw 1 (b) Marking (A, B, C)  
(3) Thrust Bearing

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# Kubota Tractor Bx 1870 Service Manual

**Ensheng Dong**



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web jun 10 2010 sumi e the art of japanese ink painting provides step by step photo by photo instructions to guide learners in the correct form motions and techniques of japanese sumi e painting

**introduction to sumi e painting 5 basic ink techniques** - Oct 27 2022

web delve into the history of sumi e painting and its intrinsic connection to nature and zen philosophy in the opening of this tutorial koshu demonstrates three basic brush stroke techniques including the brush holding style of soukou hou with index middle fingers and thumb at the front and ring and little fingers at the back of the brush