



90Z3AAADKPG051A

### Check Valve and High Pressure Relief Valve Assembly

1. Remove the plug (1) and draw out the spring (2) and check and high pressure relief valve assembly (3).

(When reassembling)

- Take care not to damage the O-ring on the plug.

Tightening torque	Check and high pressure relief valve plug	29.0 to 44.0 N·m 3.0 to 4.5 kgf·m 21.7 to 32.6 lbf·ft
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- (1) Plug  
(2) Spring

- (3) Check and High Pressure Relief Valve Assembly  
(4) Center Section

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### Removing Cylinder Block Assembly and Thrust Ball Bearing

1. Lay the housing on its side.
2. Slide out the cylinder block assembly (pump) (1).
3. Slide out the cylinder block assembly (motor) (2).
4. Remove the thrust ball bearing (4).

#### NOTE

- Take care not to damage the surface of the cylinder blocks.

(When reassembling)

- Apply clean fluid to the surface of cylinder block.

- (1) Cylinder Block Assembly (Pump)  
(2) Pump Shaft

- (3) Cylinder Block Assembly (Motor)  
(4) Thrust Ball Bearing

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# Kubota Zg20 Manual

**D Kirk**



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## **Table of Contents Kubota Zg20 Manual**

1. Understanding the eBook Kubota Zg20 Manual
  - The Rise of Digital Reading Kubota Zg20 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Zg20 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kubota Zg20 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Zg20 Manual
  - Personalized Recommendations
  - Kubota Zg20 Manual User Reviews and Ratings
  - Kubota Zg20 Manual and Bestseller Lists
5. Accessing Kubota Zg20 Manual Free and Paid eBooks
  - Kubota Zg20 Manual Public Domain eBooks
  - Kubota Zg20 Manual eBook Subscription Services
  - Kubota Zg20 Manual Budget-Friendly Options

6. Navigating Kubota Zg20 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Kubota Zg20 Manual Compatibility with Devices
  - Kubota Zg20 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kubota Zg20 Manual
  - Highlighting and Note-Taking Kubota Zg20 Manual
  - Interactive Elements Kubota Zg20 Manual
8. Staying Engaged with Kubota Zg20 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kubota Zg20 Manual
9. Balancing eBooks and Physical Books Kubota Zg20 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kubota Zg20 Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Kubota Zg20 Manual
  - Setting Reading Goals Kubota Zg20 Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota Zg20 Manual
  - Fact-Checking eBook Content of Kubota Zg20 Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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