



Figure 3-64. Measuring Running Clearance of Piston

ASSEMBLY

PART NUMBER	TOOL NAME
SNAP-ON PRS8	PISTON RING EXPANDER

Checking Piston Ring Gap

NOTES

- Always use new piston rings. Piston rings take a definite set and must not be reused if the engine has been operated. Always deglaze (or hone) the cylinder before installing new rings. Ring sets are available to fit oversize pistons.
 - Insufficient ring gap may cause the ends to abut at engine operating temperatures, resulting in ring breakage, cylinder scuffing and/or piston seizure.
 - Excessive ring gap results in high oil consumption and blow-by of exhaust gases. Blow-by contaminates the oil supply and leaves sludge in the crankcase. It also reduces engine efficiency by weakening the combustion seal necessary for efficient transfer of energy to the piston.
- See [Figure 3-65](#). Check ring end gap of each ring before placing on the piston. Insert the new ring into the cylinder and square it in the bore using the top of the piston.

Measure the ring end gap with a feeler gauge. Refer to [Table 3-40](#).

NOTE

Ring end gap dimensions also apply to oversize rings. Replace ring if end gap exceeds specification. If end gap is under specification, filing is permissible.

WARNING

Compressed air can pierce the skin and flying debris from compressed air could cause serious eye injury. Wear safety glasses when working with compressed air. Never use your hand to check for air leaks or to determine air flow rates. (000061a)

- Use compressed air to remove any dirt or dust that may have settled in the oil drain holes and piston ring grooves.

Table 3-40. Piston Ring End Gap

PISTON		IN.	MM
Twin Cam 96™	Top compression	0.010-0.020	0.254-0.508
	2nd compression	0.014-0.024	0.356-0.610
	Oil control ring	0.010-0.050	0.254-1.27
Twin Cam 100™	Top compression	0.012-0.022	0.305-0.559
	2nd compression	0.015-0.025	0.381-0.635
	Oil control ring	0.010-0.050	0.254-1.270



Figure 3-65. Measuring Ring Gap

Installing Piston Rings

- See [Figure 3-66](#). Apply clean H-D 20W50 engine oil to three piston ring grooves.
- Install expansion ring (4) into third ring groove.
- Spiral bottom oil rail (5) into space below expansion ring (4). Position gap 90 degrees from the gap in the expansion ring.
- Spiral top oil rail (3) into space above expansion ring (4). Position gap 180 degrees from the gap in the bottom oil rail.

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CL Gary



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Harley-Davidson Sportster Service and Repair Manual John H. Haynes, 2008 Haynes Repair Manual for the Harley Davidson 1970 thru 2008 Sportster has clear instructions and hundreds of color photographs to help you perform anything from simple maintenance to basic repairs Whether you re a beginner or a pro you can save big with Haynes Complete coverage for your Harley Davidson 1970 thru 2008 Sportster Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section Harley-Davidson Service Manual Harley-Davidson Motor Company, 1968* **Harley-Davidson FXD/FLD Dyna Series 2012-2017** Editors of Clymer Manuals, 2018-05-01 Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual covers the Harley Davidson FXD FLD Dyna Series built from 2012 to 20173 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box Specific models covered include FXDB Street Bob 2012 2017 FXDB 103 Street Bob 2014 2017 FXDBA Street Bob 2013 Factory Custom FXDBA 103 Street Bob 2013 Factory Custom FXDBB 103 Street Bob 2014 Factory Custom 2015 2016 Limited FXDBC Street Bob 2016 Limited FXDBC 103 Street Bob 2016 Limited FXDBP 103 Street Bob 2013 2016 Factory Custom FXDC Super Glide Custom 2012 2014 FXDC 103 Super Glide Custom 110th Anniversary 2013 FXDC Super Glide Custom 2014 FXDF Fat Bob 2012 2017 FXDF 103 Fat Bob 2012 2017 FXDL Low Rider 2013 2017 FXDL 103 Low Rider 2014 2017 FXDLS Low Rider S 2017 FXDWG Wide Glide 2012 2017 FXDWG 103 Wide Glide 2012 2017 FLD Switchback 2012 2016 and FLD 103 Switchback 2012 2016 **Military Service Manual** Harley-Davidson Motor Company, 1918 **Harley-Davidson Twin Cam 88 and 96 Service and Repair Manual**

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