





#### Checking and Adjusting HST Neutral Position



#### CAUTION

- · Park the tractor on a flat place and keep all the levers at neutral position.
- Jack up the engine tractor and bring it in the 2WD mode.
- Fit the HST mechanism first and then exterior components until the engine can get started.
- Remove the hex, socket head plug from F and R ports.
- Assemble adapter C (07916-50371) and thread joint (07916-50341) with the pasket between them.
- Install the assembled adapter C and thread joint F and R ports.
- Measure the F and R HST charge pressures. Place 5 MPa (50) kat/om2, 725 psi) gauges on the two spots in the photo.
- 6. Lift the entire steps, as shown below, so that the piston can be
- 7. If any of the servo piston parts has been replaced, readjust the HST neutral position, referring to the dimension A of the servo piston adjusting screw (2).
- Start the engine and measure the F and R charge pressures. Now adjust the piston neutral position so that the F port side pressure and the R port side one be the same. (Take the measurement with the engine rpm at MAX.).
- 9. Finally lock the piston adjusting nut and fit the exterior components.

Offerential pressure F-R Factory spec.	-0.2 to +0.2 MPa -2 to +2 lightom <sup>2</sup> -20 to +20 psi
--	---

F : Forward Side

R : Reverse Side

A : Face of HST Pedal

#### Condition

- Engine speed: Maximum Speed
- Oil Temperature: 45 to 55 °C (113 to 131 °F)

#### (Reference)

- Dimension A: 19.4 mm (0.764 in.)
- (11) Ciso Nut.
- (2) Adjusting Screw
- (3) Look Nut
- (4) Cover
- (5) Siervo Piston
- (6) Spring

W11299424

#### (3)HST Pedal Position



#### HST Pedal

#### MOTE

- . When removing the HST pedal carry out the following adjustment.
- 1. Adjust the rod length L so that the face of the HST pedal A becomes horizontal.
- After adjusting the HST pedal perform "Mode K" (Refer to "4. CHECKING AND ADJUSTING at 9 ELECTRICAL SYSTEM" section).

#### (Reference)

- Rod length L: 141 mm (5.55 in.)
- (1) HST Pedal
- (2) Rod

W1205837

# **Kubota L45 Manual**

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