







- Drain the coolant and separate the engine from the vehicle. (See "(1) Separating Engine")
- Disconnect the radiator hose (3) and bypath hose (1) from the water pump.
- Unscrew the water pump mounting screws and remove the water pump assembly.
- 4. Remove the pump gear (6).
- Pull out the pump shaft (9) with the impeller (11).

MOTE

 Do not attempt to remove the mechanical seal (10), oil seal (8) and O-ring (12) unless they are to be replaced.

(When reassembling)

- Replace the pasket (5) (13) with new one.
- Coat thin film of engine oil on the pump shaft (9) to avoid oil seal damage.
- Coat mating surfaces of mechanical seal, between the mating ring and seal ring, with fresh water. (See "Mechanical Seal")

	Water Pump mounting screw	M6 5.9 to 7.8 N/m 0.6 to 0.8 kgf m 4.3 to 5.6 ft-libs			
Tightening torque		MB	13.7 to 16.6 ti-m 1.4 to 1.9 kgf m 10.1 to 13.7 hi-bs		

- C10. Byowth Hope:
- GD: Pump Cover
- (II) RadiatorHose
- (4) Pump-Case
- 050 Gaskert
- 060 Pump Gear
- (7) Washer
- OR OH Seal

- (3) Pump Shaft
- (10) Mechanical Seal
- (115 Impeller
- (12) O-ring
- (13) Gathet
- (14) Dowellin
- (15) Dowel Pin

(Mechanical Seal)

- Mechanical seal parts are shown in the figure.
- If these parts are damaged, replace the seal as a set.
- When installing the mating ring (1) into the cup gasket (2), moisten outside of the mating ring with fresh water.
- When installing the mechanical seal assembly, mating surfaces between the mating ring (1) and seal ring (3) should be coated with fresh water.
- (1) Matting King (Noeting Seat)
- (6) Coll Spring
- (2) Cup Casket (Cushion Ring)
- (7) Casing

CD: Seel Ring.

(iii) Cartridge

140 Belliows

(IE) Impeller Side

(S) Spring-Betainer

- C100 Gener Side

Thermostat

- Drain the coolant and remove the radiator, cooling fan and cooling air duct. (See "(1) Separating Engine")
- Unscrew the thermostat cover screw and remove the cover and thermostat.

(When reassembling)

Tightening torque	Thermostal coversorew	5.9 N-m 0.6 kg/f-m 4.3 ft-Rin
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- (1) Thermostat Cover
- (2) Classical

(3) Thermostat.

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Albert A Gayle

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