

# GL Series Screw Compressor Package

1025GL 1210GL 1435GL 1770GL 2110GL

Designed for high stage operation, utilizing various refrigerants including R-717, R-22, R-607, R-134A



#### Compressor Features:

- Proprietary line-generated rotor profile and optimized rotor dimensions for improved volumetric efficiency and lower power consumption.
- 5.6 male to female lobe ratio for improved bearing load distribution, lower noise generation, and better bho/ton performance.
- Patented flow-optimized suction inlet improves volumetric efficiency and reduces noise.
- Service friendly design combines long-life sleeve bearings with easy access thrust bearings that can be replaced without removing the compressor.
- Double-acting hydraulic capacity control, infinitely adjustable from 10% to 100%.
- Unique Hermetic Differential Transformer (HDT) transmits slide valve position without wear or friction and requires no external seal.

#### Package Features:

- Multi-stage oil separator design guarantees low oil loss.
- Partial-flow, full-time oil pump.

- Three-way thermostatic oil temperature control valve standard with oil pooler options.
- Patented low pressure drop suction strainer.
- High performance, all steel, multiple disc coupling with factory assembled center member for quick installation and removal.
- Unique keyless trictional coupling hub on the compressor end provides an easily adjustable and releasable mechanical shrink fit. This feature provides all the benefits of a shrink fit, but without the problems.
- Uses industry standard size motors with oversized junction box for easier connection.
- Advanced Micro III microprocessor control panel is standard with options for refrigeration system control
- New advanced GForce™ microprocessor control panel is a standard option.

#### Product Drawings:

 Contact your nearest FES Systems sales representative or go to www.fessystems.com, click on "FES EXTRA" and register for "Special Access" to receive G Series general arrangement (GA) drawings.

# **Grasso Fes Screw Compressor Service Manual**

**David Baud** 

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