

# SURFACE FINISH

## CHART

|                         |  | N7    | N6  | N5  | N4  | N3   | N2  |      |
|-------------------------|--|-------|-----|-----|-----|------|-----|------|
|                         |  | △△    | △△△ |     |     | △△△△ |     |      |
| FLAT LAPPING<br>REAMING |  |       |     |     |     |      |     |      |
|                         |  |       |     |     |     |      |     |      |
|                         |  | μm Ra | 1.6 | 0.8 | 0.4 | 0.2  | 0.1 | 0.05 |
|                         |  | μ' AA | 63  | 32  | 16  | 8    | 4   | 2    |

|                       | V    | VV  |     |     | VVV |     |
|-----------------------|------|-----|-----|-----|-----|-----|
|                       | N10  | N9  | N8  | N7  | N6  | N5  |
| HORIZONTAL<br>MILLING |      |     |     |     |     |     |
| VERTICAL<br>MILLING   |      |     |     |     |     |     |
| TURNING               |      |     |     |     |     |     |
| μm Ra                 | 12.5 | 6.3 | 3.2 | 1.6 | 0.8 | 0.4 |
| μ" AA                 | 500  | 250 | 125 | 63  | 32  | 16  |

# Machinist Guide Surface Finish

**J Rink**



## **Machinist Guide Surface Finish:**

## The Enigmatic Realm of **Machinist Guide Surface Finish**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing in short supply of extraordinary. Within the captivating pages of **Machinist Guide Surface Finish** a literary masterpiece penned by way of a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting impact on the hearts and minds of people who partake in its reading experience.

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